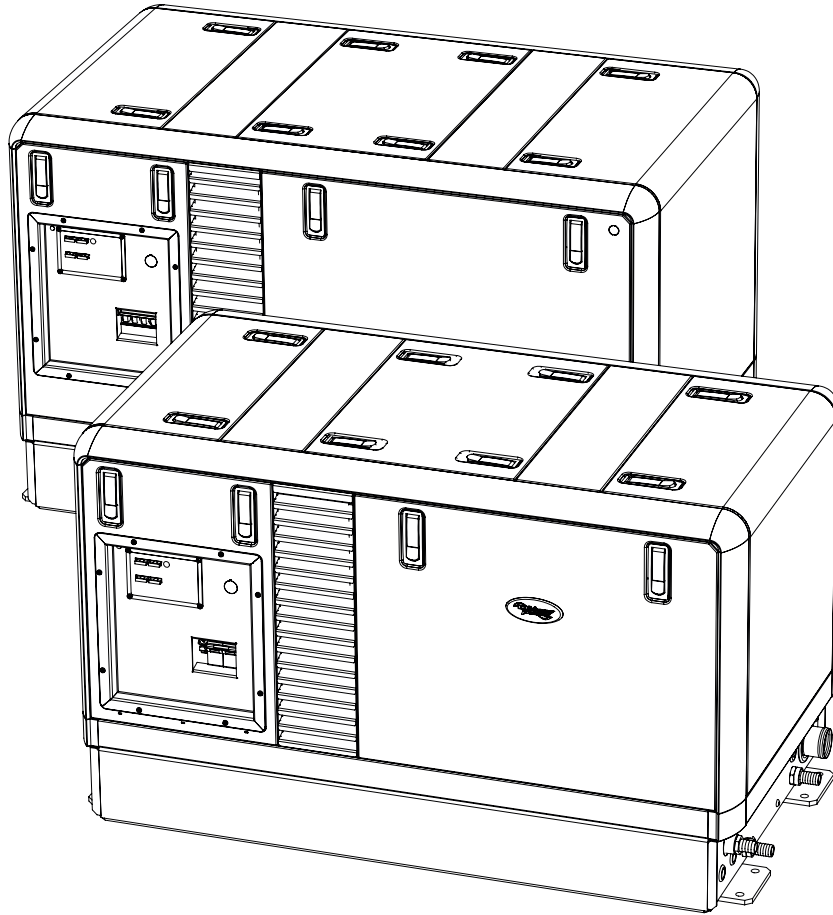


# Installation Manual



**Mobile Diesel Generator**

## W-SQ Pro

15 kVA | 18 kVA | 1800 RPM | 240/120 V | 60Hz | Split Phase

**[whisperpower.com](http://whisperpower.com)**



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# 1 INTRODUCTION

## 1.1 GENERAL

This installation manual applies to the installation of Whisper gensets in mobile/land applications. This manual is valid for the following models.

Model	Description
W-SQ-Pro 15	240-120V / 60 Hz
	Split phase, 1800rpm, Mobile
W-SQ-Pro 18	240-120V / 60 Hz,
	Split phase, 1800rpm, Mobile

To ensure reliability and durability of the equipment, it is very important that the installation is carried out with the utmost care and attention. To avoid problems, such as temperature problems, noise levels, vibration, etc. the instructions set out in this manual must be followed and all installation work must be carried out professionally.

For other models see our website: [www.whisperpower.com](http://www.whisperpower.com)



### WARNING

A warning symbol draws attention to special warnings, instructions or procedures which, if not strictly observed, may result in damage or destruction of equipment, severe personal injury or loss of life.



### DANGER

This danger symbol refers to electric danger and draws attention to special warnings, instructions or procedures which, if not strictly observed, may result in electrical shock which will result in severe personal injury or loss of life.



### WARNING

Before working on the system read the safety instructions in the user's manual.



### WARNING

Never use rubber exhaust hose, neither fibre glass nor plastic exhaust parts in a dry exhaust system as applied on mobile/land applications.

## 1.2 GENERATING SETS FOR MOBILE/LAND APPLICATIONS

On mobile/land applications the engine of the W-SQ- Pro 15/11 and W-SQ- Pro 18/15.5 are cooled by a radiator with an electric (240V) driven fan. Note that the alternator of these generator sets is cooled by air. The radiator of the engine can be fitted below, on top or in the side of the mobile/land applications.

The exhaust is of the dry type and includes a stainless flexible bellow and high quality mufflers.

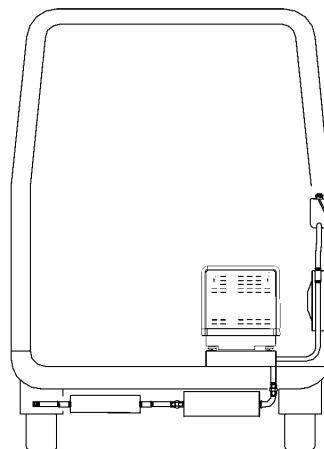


Figure 1: Typical mobile/land applications radiator side mounted

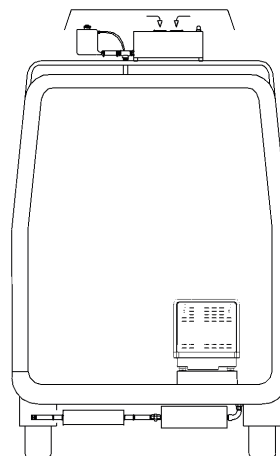


Figure 2: Typical vehicle application radiator top mounted

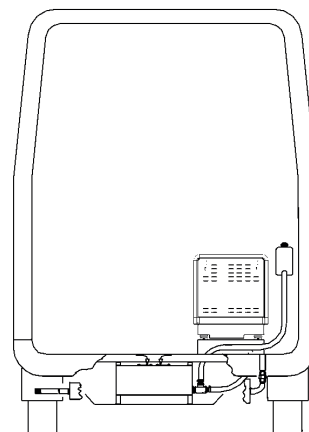


Figure 3: Typical vehicle application radiator bottom mounted

## 2 INSTALLATION

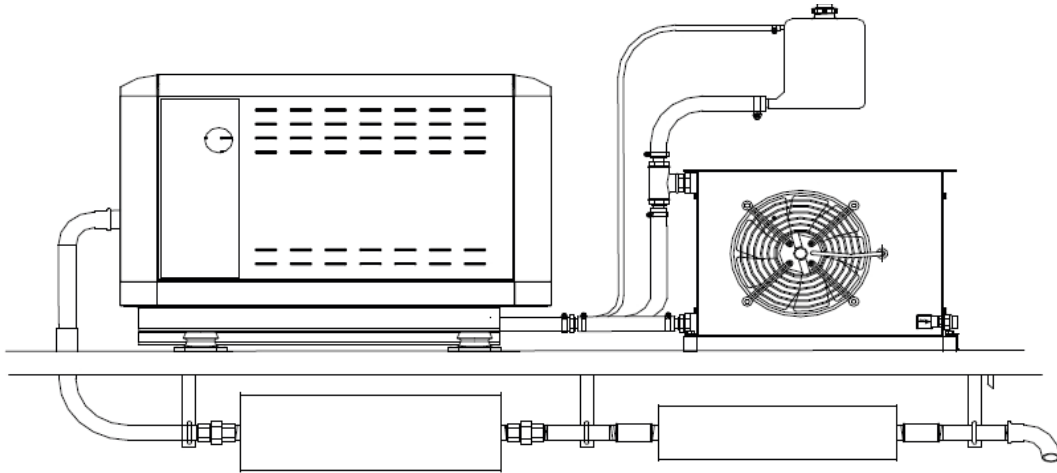


Figure 4: Schematic installation diagram

### 2.1 GENERAL

To ensure reliability and durability of the equipment, it is very important that the installation is carried out with the utmost care and attention. To avoid problems, such as temperature problems, noise levels, vibration, etc. the instructions set out in this manual must be followed and all installation work must be carried out professionally.

### 2.2 LOCATION

When looking for a proper place for a generator in a vehicle all relevant aspects have to be taken into account

- Accessibility
- Solid foundation
- Space to mount the radiators (Refer to par. 2.5.2)
- Space to mount the exhaust (Refer to par. 2.5.3)
- A way to fit the fuel lines

Since WhisperPower generator sets have extremely compact dimensions, they can be installed in tight locations. Please consider that even almost maintenance-free machinery must still remain accessible.

When selecting the location area in which to mount the generating set, make sure there is sufficient room to carry out any maintenance work. The unit must be easily accessible on the service side and on the distribution side to have access to the V-belt.

All models can be serviced from one side. Oil filling can be done on the service side and on the top (except for W-SQ- PRO 18/15.5 that has the oil filler cap only on top). Cooling liquid can be filled via the expansion tanks.

The top of the engine (rocker cover) has to be accessible for adjustment of the valve clearance.

Please also note that in spite of the automatic oil pressure sensor it is still essential that the oil level is checked regularly.

### 2.3 INSTRUCTIONS FOR OPTIMAL SOUND AND VIBRATION INSULATION

Position the generating set as low as possible in the vehicle. The generating set is secured to the base frame by means of flexible engine mountings. This frame is mounted in the vehicle with additional vibration dampers.

When it is possible to mount the unit directly on the chassis of the vehicle this has advantages in preventing vibrations by resonance.

#### 2.3.1 FURTHER RECOMMENDATIONS

Whisper generating sets are standard equipped with a sound cover. This sound cover has been designed to give effective sound insulation. For optimum sound and vibration dampening, the following factors should be considered.

- 1 Most important is the structure on which the generator is placed to be stiff. Directly below the rubber mountings the structure should be supported vertically to the chassis of the vehicle.
- 2 In larger vehicles a separate and insulated space for the generator will help to damp the noise even further
- 3 Avoid mounting the generating set in close proximity to thin walls or floors that may cause resonance.
- 4 Sound dampening is extremely poor if the generating set is mounted on a light weight flimsy surface such as plywood which will only amplify vibrations. If mounting on a thinner surface cannot be avoided, this should at least be reinforced with stiffening struts or ribbing. If possible, holes should be drilled or cut through the surface to help reduce the resonance. Covering the surrounding walls and floors with a heavy coating plus foam will certainly improve the situation.
- 5 Never connect the base of the generating set directly to walls or tanks.

2.4 VENTILATION

The generating set normally draws air from the engine compartment. Engine compartment with natural ventilation must have vent openings of adequate size and location to enable the generating set to operate without overheating. To allow Sufficient air within the temperature limits of the generating set an opening of at least 100 cm2 is required.


A “sealed” engine compartment must have a good extraction ventilator to maintain reasonable ambient temperatures. High temperature of intake air reduces engine performance and increases engine coolant temperatures. The rated power of the generator is measured at an ambient temperature of 25°C, each temperature increase of 5°C reduces the engine power by about 2%. In order to minimize these effects to the extent that the operator can influence them, the temperature of the engine compartment must not exceed the temperature of the outside air by more than 15°C.

Apply a combination of ventilators, blowers and air intake ducting to meet the temperature limit. The air inlet ducts should run to the bottom of the engine compartment and to circulate fresh air. Air outlets should be at the top of the engine compartment to remove the hottest air. An engine compartment blower should be used as an extraction ventilator to remove air from the engine room.

2.5 CONNECTIONS

The generating set comes with all supply lines and output cables (i.e. electric cables, coolant connections, exhaust, fuel lines etc.) already connected to the engine and generator. The supply lines are fed through the capsule’s front base. The connections are marked as shown in figures 7 till 10.

All electrical connections, cable types and sizes must comply with the appropriate national regulations. Supplied cables are rated for ambient temperatures up to 70°C. If the cables are required to meet higher temperature requirements, they must be run through insulations.



**ATTENTION!**

Before working (installation) on the system read the section safety instructions.

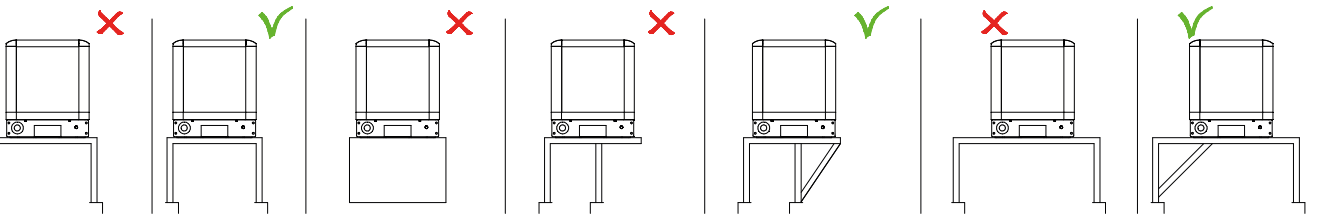


Figure 5: Mounting of the Whisper generating set. X = wrong, V = OK

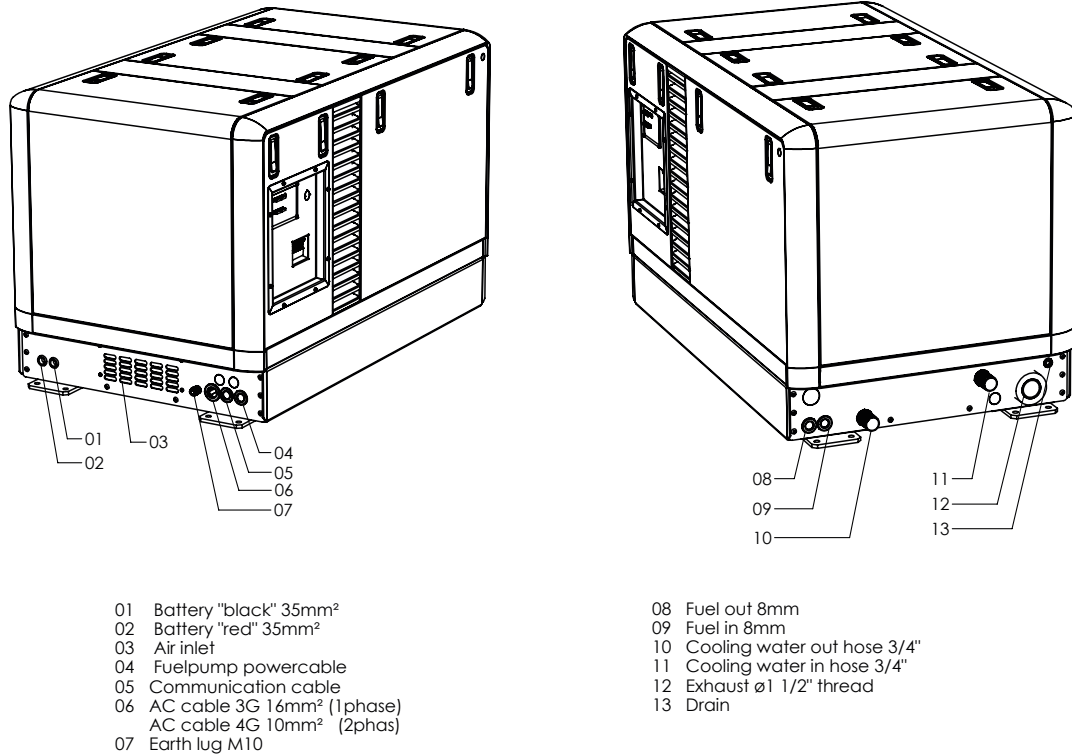


Figure 6: Whisper generating set connections

## 2.5.1 FUEL SUPPLY

### 1 FUEL TANK

Fuel tanks should be made of appropriate material such as (stainless) steel or plastic. Steel tanks should not be galvanized or painted inside. Condensation can occur in metal tanks when temperature changes. Therefore, water accumulates at the bottom of the tank and provisions should be made for the drainage of this water.

The tank will need a filling connection, a return connection and an air ventilation connection which will require protection against water entry.

Some official regulations do not allow connection points at the base of the fuel tank; connections are to be made at the top of the tank with internal tubing down to a few cm above the bottom of the tank. Using the existing fuel tank of the car-engine the fitting should be carried out with extra care. Both a supply line and a return line should be installed and go into the tank from the top. Interference of the two systems (car engine and generator engine) should be avoided.



Do NOT connect the fuel lines to the lines of the vehicles engine fuel supply. Driving the tank empty below the level of the suction pipe of the generator could make it necessary to bleed the fuel system.

### 2 FUEL LIFT PUMP

The generating set itself is equipped with a fuel lift pump; therefore the tank can be installed at a lower level than the generating set. See figure 8. The maximum suction height is 1 m. The W-SQ-PRO 18/15.5 has a mechanical fuel lift pump that should be primed manually before first start/use.

If the pump has to lift the fuel higher than one meter an external fuel lift pump must be installed (Art. No. 50201161) Or heavy duty pump (Art. No. 50201168). The control board is already prepared to connect an extra fuel pump. When using a second electric fuel supply pump, it is recommended to mount a loose supplied pump close to the tank and mount it in an angle or vertical to prevent air bubbles to block the system. The pump will become quite hot and should be mounted out of touch. (Refer to fig. 9) The pump makes clicking noises and therefore could be mounted on rubber mountings. When the clicking noises of the pump are not acceptable another noiseless pump is available as an option (Art. No. 50202200).

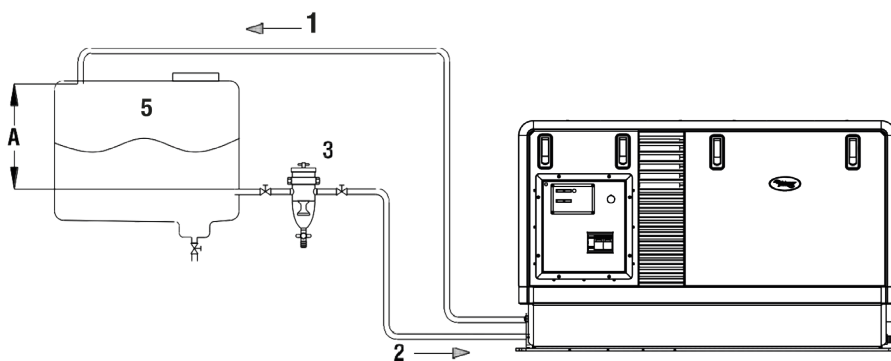


Figure 7: Fuel supply

1. Fuel return
2. Fuel supply
3. Prefilter / Water separator (optional)
5. Fuel Tank

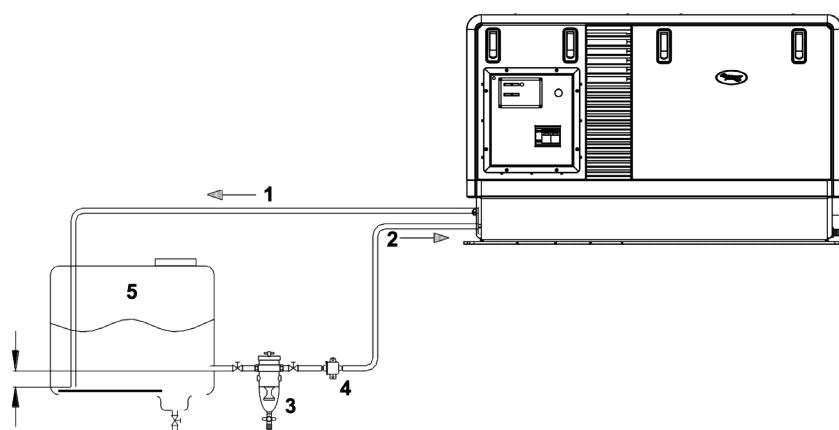


Figure 8: Fuel supply

1. Fuel return
2. Fuel supply
3. Prefilter / Water separator (optional)
4. Extra fuel lift pump (optional)
5. Fuel tank

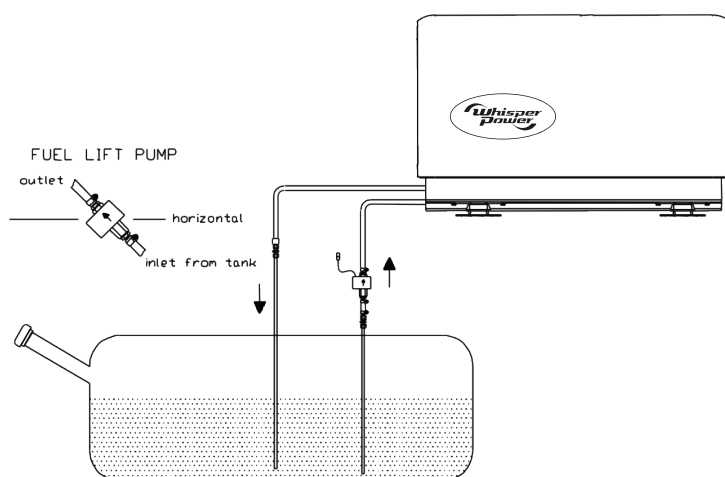


Figure 9: Fuel line assembly with vertical mounted pump and fuel lift pump mounted in an angle



### 3 FUEL PIPES

When the tank is above the generating set (figure 7) we recommend ending the return line on the top of the tank.

When the return is on the top- in case of a leakage the return line cannot overflow because of siphoning. One will only need a fuel cock in the fuel supply line. When the tank is below the generating set we recommend ending the return line on the bottom of the tank (A) below the inlet of the supply line.

Both supply and return fuel pipe lines should be appropriate material and 8 mm inner diameter tubing. The quality of the tubing of fuel pipes could be submitted to local regulations depending on the application of the vehicle.

The fuel pipes can be plumbed to the flexible hoses which are on the generating set and have a connection to fit to 8 mm pipe. This fuel lines fulfils CE standards and are according to ISO 7840 A2.

It is important to avoid bends in the pipes, as they could trap air bubbles. The return pipe should never be connected to the suction pipe. The return line should be of 8 mm diameter and go straight back via the top to the bottom of the tank. When the return is too narrow, has too many bends and goes back to the bottom of the fuel tank, the back-pressure could be too high. This results in irregular running of the engine. When the engine runs irregular, one can check if back-pressure is the problem by disconnecting the return line just outside the canopy and draining it in a canister. When the engine runs smooth now, the return piping has to be changed. It could also help to install a second (electrical 12V) fuel lift pump in the supply line to increase the pressure.

### 4 FUEL FILTERS

A fine fuel filter is installed which requires maintenance. WhisperPower advises to install an extra fuel filter/ water fuel separator near the fuel tank.

Before starting your generating set for the first time follow the fuel system bleeding procedure in the User Manual.

## 2.5.2 RADIATOR COOLING

### 1 GENERAL INSTRUCTIONS

The radiators can be mounted below the floor, in the side or on the roof of the vehicle. It is recommended to install the radiator as close as possible to the unit. The piping should be fitted as direct as possible.

It is very important to use good quality heat and pressure resistant hose and fittings. Therefore it is strongly recommended to use WhisperPower installation kits.

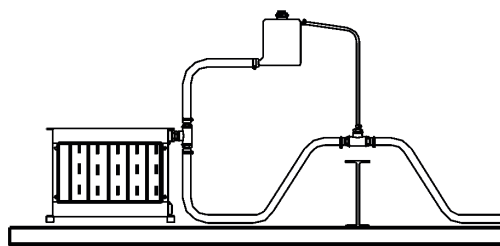


Figure 10: Ventilating an air trap

Special attention should be paid to the ventilation of the systems. Each installation system is standard supplied with an expansion tank for the coolant, which is also used to release air bubbles and makes it possible to add coolant into the system in an easy way. This expansion tank should be at the highest point of the system and mounted as high as possible.

Most cooling problems originate from air traps blocking the circulation of the engine coolant.

For the engine we use a pressurised system. The 12 mm connection on the top is closed. Wherever the radiators are mounted it is necessary to bleed the exhaust manifold of the engine. The exhaust manifold has a 8 mm connection to ventilate the manifold. There is an 8 mm high pressure and high temperature resistant hose in the delivery to connect the hose connection on the side of the manifold with the expansion tank.

Initially the engine cooling system can be filled via the cap on the exhaust manifold of the engine. However when the radiator is above the engine one can only fill the system to the level of the manifold. Additional filling has to be done via the expansion tank.

For large engine cooling systems with long pipes or for extra reserve there is an extra large expansion tank with a content of 7 litres and an alarm for low coolant level that can be supplied as an option (refer to figure 11).

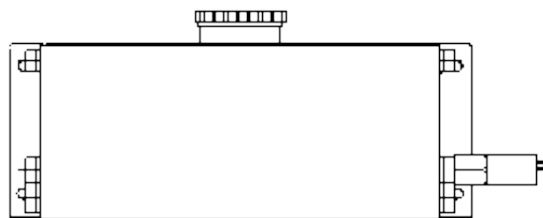


Figure 11: 7 litres optional expansion tank with low level alarm.

When mounting the radiators it is important to take care that the outgoing connection, which is the connection to the engine inlet, is on the top position (refer to figure 12 detail A) and is connected to the expansion tank. Also when the radiator is mounted flat at the bottom of the vehicle the outgoing connection is connected to the expansion tank. This is the best way to have the system release air and to add liquid when necessary.



The expansion tank must be fitted in the outlet of the radiator = the inlet pipe of the engine

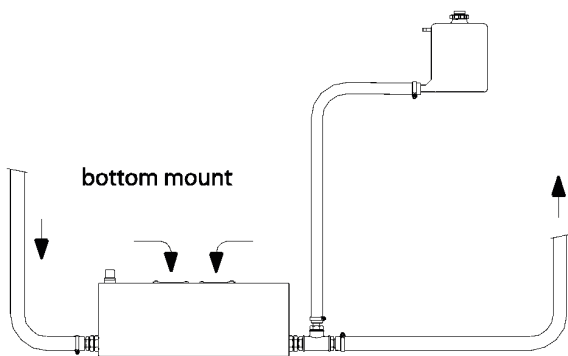
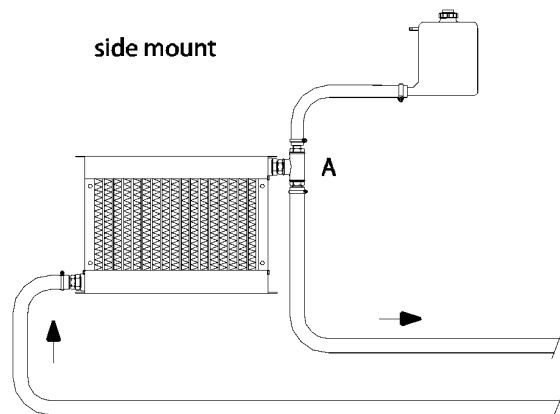


Figure 12: Outgoing connection connected to the expansion tank

When the radiator is flat mounted on the roof, the expansion tank should be mounted a little higher. (refer to figure 13 detail B).

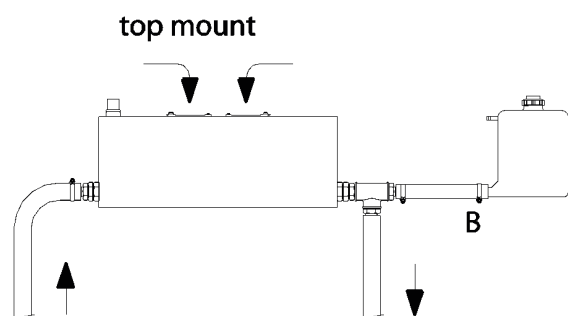


Figure 13: Low profile radiator assembly on the roof



Most cooling problems originate from air traps blocking the circulation of the engine coolant. It is very important to use good quality heat resistant hose and fittings. Therefore it is strongly advised to use Whisper Power installation kits from WhisperPower.

## 2 HOW AND WHERE TO MOUNT THE RADIATOR

The radiator kit includes rubber mountings to prevent vibrations to be transferred to the body of the vehicle (fig. 14). Due to the difference between vehicles general instructions are not available. One has to find out where the best place for mounting is. For OEM customers WhisperPower can supply a special customised installation kit.

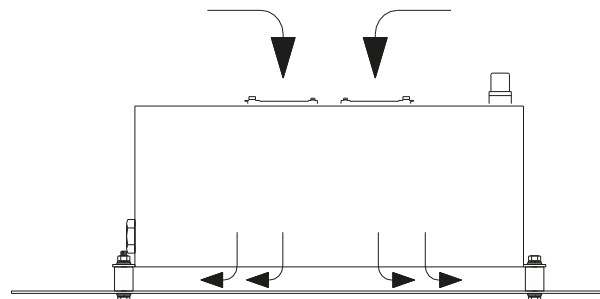


Figure 14: Radiator on rubber mountings

### Bottom mounted radiator

When bottom mounted the radiator should not be the lowest point of the vehicle to avoid damage.

A free flow of air should be guaranteed. When horizontal mounted, the fan should be on top, which causes a flow of air downwards. Often it is possible to find a place where extra space above the fan helps to create a free flow of air. It is recommended to make a shield below the radiator to catch stones and dirt and operates as a spoiler. The distance between the radiator and the shield should be at least 50 mm. Sometimes it is possible to build the radiators and shield on a sub frame that is mounted below the vehicle as a module.



Measures have to be taken to prevent the hot air circulating and reducing the capacity of the radiators. Refer to figure 15

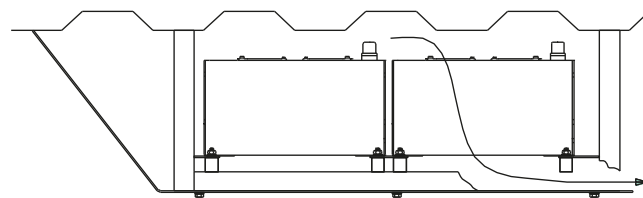


Figure 15: Bottom mounted radiators with shield

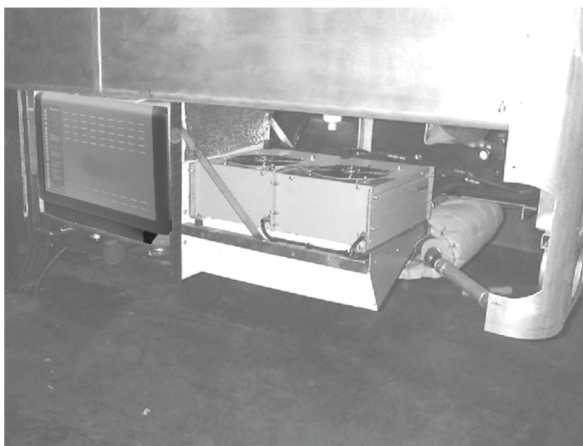


Figure 16: Making use of the space below the floor to get an optimal flow of air through the radiator

### Side mounted radiator

Most effective and easy is to mount the radiator in the side of the vehicle, if possible below the level of the top of the engine. A louvered grid should protect the radiator from rain and objects, but must not block the airflow. The fan should be inwards which causes the air to blow outwards. A disadvantage of having the radiator in the side is possibly more noise of the electric fan and a flow of air that could be felt by people passing by.

A free flow of air should be guaranteed. The ventilation connection of the cooling system that goes to the expansion tank, should be in the outgoing coolant flow on top of the radiator.

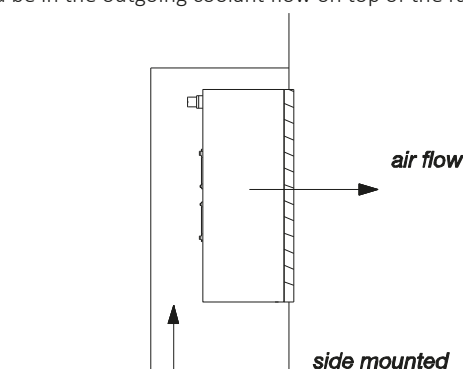


Figure 17: Side mounted radiator (We recommend to mount the radiator at a small angle, with the exit at the highest point. This ensures better ventilation of the system.)

### Roof mounted radiator

The radiator on the roof is often the best option from the point of view of keeping the noise of the fans away from people and it will give the best result in dissipating the heat. However, often this option conflicts with the possible need to keep the vehicle as low as possible.

An other disadvantage is that the piping has to go through the roof which requires provisions to be waterproof. Also negative is that roof mounted radiators are more sensitive for air traps (see figure 18). When having enough space it would be ideal to

have the radiators vertically mounted on the roof. Note that the expansion tank should be above the radiator.

When having the radiator horizontally mounted on the roof (refer to figure 18) enough space (50 mm) should be between the roof and the radiator fan to have a free flow of air. When the radiators are roof mounted there should be protection against weather conditions. To avoid damage while the vehicle is driving at high speed, the use of a spoiler could be necessary.

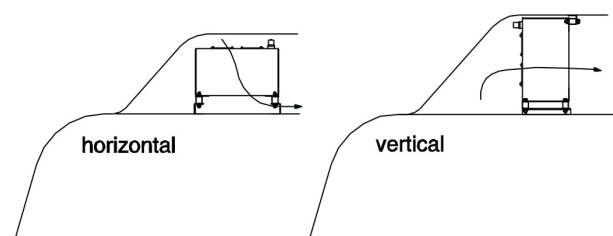


Figure 18: Two examples of top mount radiators

## 2.5.3 DRY EXHAUST SYSTEM

### 1 GENERAL REMARKS

A dry exhaust muffler system should be very effective in silencing the exhaust when applying the right mufflers. However noise could be generated by vibrations in the mufflers and be transferred to the chassis. Tacit factors like the length of specific pipe sections could cause the noise to be amplified. It is very difficult to take these factors into account.

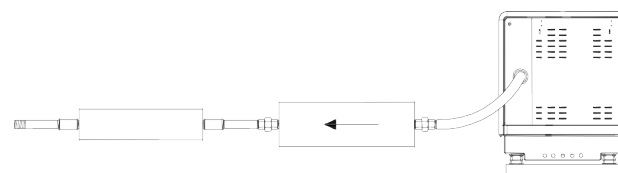
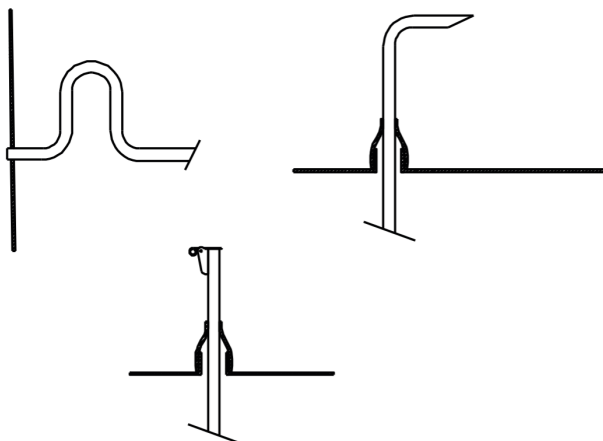


Figure 19: Dry exhaust systems on vehicles

The standard WhisperPower exhaust kit contains the materials to perform a professional installation. In the kit is a stainless steel flexible bellow (hose) to allow for expansion and to prevent vibrations to be transferred. Rubbers are supplied to mount the mufflers flexible. The insulation blanket for the flexible bellow and the resonance muffler are also very effective in damping vibrations. Still it could be that additional measures has to be taken like an extra clamp in a vibrating section of pipe, insulation blankets on other parts of the system and possibly even additional mufflers.



When the exhaust is led through the roof of a vehicle, measures has to be taken to prevent rainwater to enter the system. Special rain caps are available as an option.



*Figure 20: Ways to prevent water to get in*

A negative feature of a dry exhaust system is the heat radiated by its components. Measures are taken to overcome the heat problem: The exhaust bent to bring the exhaust out of the canopy is cooled by water. Insulation blankets are included in the exhaust kit to insulate the flexible bellow and the first muffler.

When a dry exhaust has its outlet on the roof, all the pipes inside the vehicle have to be insulated.



The exhaust pipes will be very hot and all accessible pipes and mufflers are dangerous to people when not insulated.

There are companies that are specialized in insulating hot pipes and fancy systems are available to make it good looking. However it is also possible to do it yourself by winding fibreglass or Rock-wool around the pipes and seal it with aluminium tape.

## 2 THE STANDARD DRY EXHAUST SYSTEM

The standard exhaust system contains:

On the generator set:

- An insulated exhaust bent

In the exhaust installation kit:

- A stainless steel shielded flexible bellow.
- One resonance muffler
- One absorption muffler
- Clamps and rubbers for flexible mounting of the system
- Fittings, bents and pipes to make the different connections
- Blankets for thermal and sound insulation.

The mufflers are high quality industrial mufflers that are much more effective, robust and durable than mufflers made for automotive use.

## 3 INSTALLATION OF THE EXHAUST

Before determining the location of the generator set one has to

consider proper guiding of the exhaust. Often one can find space below the vehicle between the chassis to mount the mufflers. The outlet should blow the fumes away from the doors to avoid exhaust fumes going into the compartment. When the gasses are in the flow of air blowing from the radiators this will help to avoid the fumes to be noticed. Under no condition the fumes should be sucked into the flow of air into the radiators. In wind still conditions a light smell of exhaust fumes around the vehicle will not be avoidable.

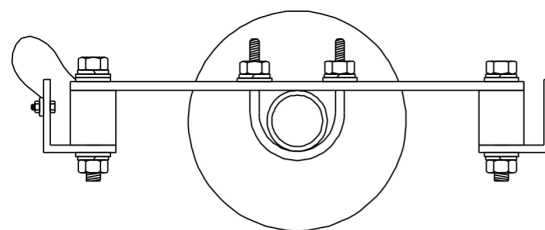
To bring the exhaust to the top of the vehicle gives the best results on noise and smell. However, when the pipes go through the vehicle they should be insulated and around the hole in the roof should be a collar to prevent rainwater to leak in. Both mufflers could be on the roof or one of them or both could be below the vehicle.

In general it is better to have the mufflers wide apart: the resonance muffler close to the generator and the absorption muffler on the end of the line. A short pipe (30cm) should be on the far end after the absorption muffler. The absorption muffler has no flow direction and could be mounted both ways. The resonance muffler should be mounted according to the indication on the muffler itself.



The resonance muffler should be fitted according to direction of the gas flow indicated.

In the kit are clamps to mount the exhaust pipes to stainless steel bars. These bars should be mounted to the chassis of the vehicle. It is recommend to use rubber mountings whenever possible. However take care that the heat conducted through the brackets will not affect the rubber. Refer to figure 21 how to mount the rubber in a safe way. When any doubt an extra safe guard could be constructed from steel wire or chain.



*Figure 21: Mounting bracket in rubber with safe guard*

## 2.5.4 ELECTRICAL INSTALLATION (12 VOLT)

### 1 DIGITAL DIESEL CONTROL SYSTEM

The electrical control system is standard in 12 Volt with negative earth. Non- earth return is available as an option.

All electrical wiring has been prepared on the generating set to the control panel prior to despatch from the factory. The engine is controlled by a very advanced microprocessor based system: Digital Diesel Control.

The “DDC black box” containing the microprocessor is located in the generator control cabinet. A local control panel is on the generating set.

### Remote control

In order to enable remote start/stop sequences, display generator information and many other functions the remote control panel containing a microprocessor has so be connected to the generator set. Within the standard delivery a 15m “straight” data cable is supplied. WhisperPower advises is not to exceed 30m / 100ft.

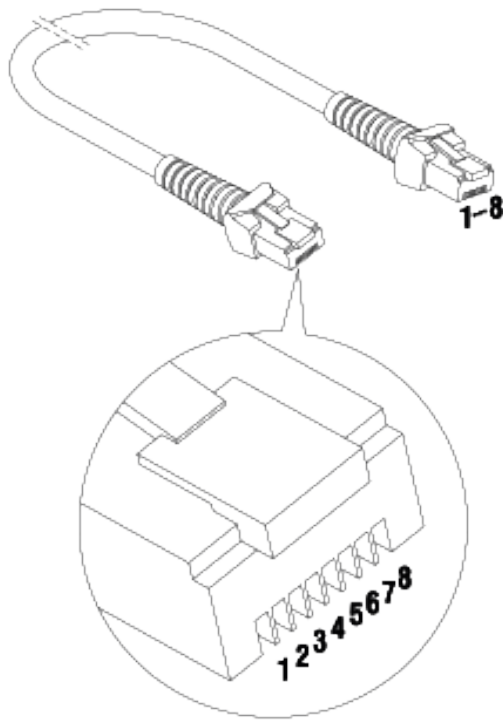


Figure 22: Remote control cable

More remote control panels (slave panels) can be put in parallel by using the modular connectors on the back of the units. As a slave one can use the same panel offering all functions again. It is also possible to use an old or new type slave panel only to start and stop the generator.

Old type remote panels and system panels can be connected by means of the green connector.

When using the factory settings, installation is very simple: just plug the remote cable into the remote and the generator is ready to use. Refer to fig. 23.

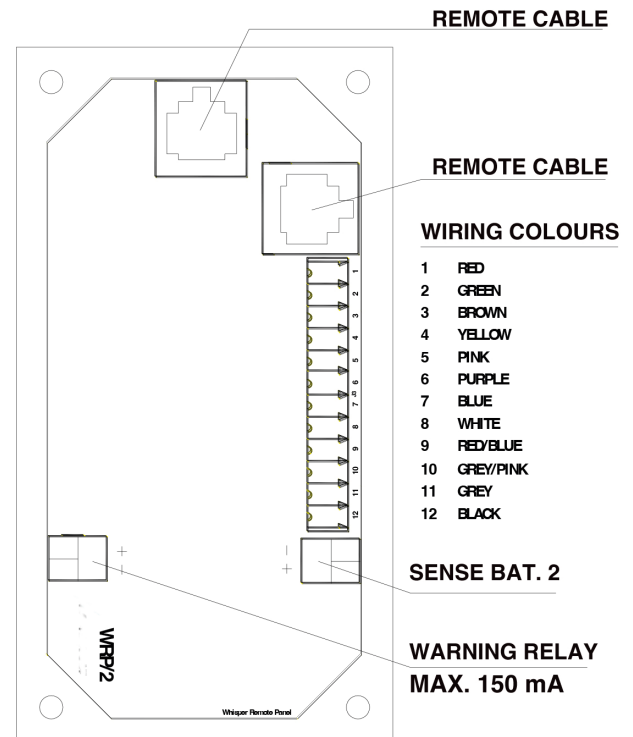


Figure 23: Remote box terminals

### Acoustic alarm or warning lamp

One can connect an external relay to generate an acoustic warning or applying a warning lamp etc. This output can supply max 150mA. Be aware of polarity as some relays has a integrated diode and should be connected plus to plus en minus to minus as indicated. Refer to fig. 23.

To connect an emergency stop button or to stop the generator automatically in case of a fire alarm, you can use the bypass connection between fastons J7 and J18 on the backside of the local control panel. See fig. 24. To do so, remove this bypass connection and then replace it by an emergency switch or a potential free fire alarm switch with normally closed contacts.

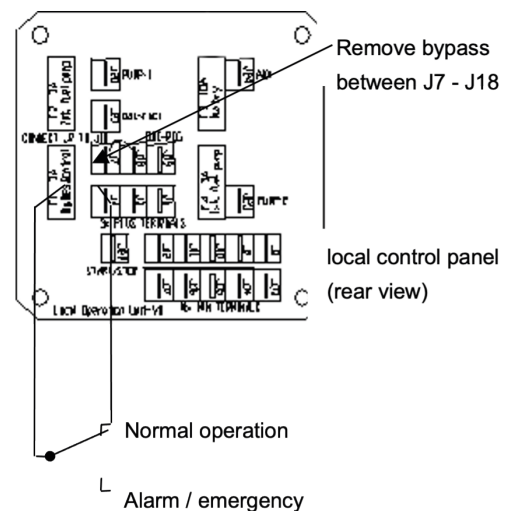


Figure 24: Connection for emergency stop / fire alarm switch

### Automatic starting and stopping



Whisper Power cannot be held responsible for damage caused by the unattended running generator using the auto-start/stop mode or interval mode.



Using the auto-start/stop (interval) mode the generator can start unexpectedly. When working on the electrical system, the 3 Amp fuse must be removed from the control panel and the battery plus cable must be removed from the battery.



In the delivery are warning stickers to stick on several parts of the electric installation (transfer switch, distribution box, etc.) to warn for automatic start).

The WhisperPower Digital Diesel Control system offers several options for automatic starting and stopping.

Access to this menu and other menus could be blocked. For de-blocking and setting up this options refer to the APPENDIX of the DDC user's manual. The default behavior of the sense "bat 2" input is a generator run require input signal. When a voltage greater than 6VDC is applied a generator run request is seen and the generator is started. The generator will keep running as long as the voltage is present. When the voltage is removed from the sense "bat 2" input the generator will stop.

Another option is to monitor a second battery (not being the starter battery) to start the generator automatically when the voltage of this battery drops below a certain setting.

Other names for this second battery are "auxiliary battery", "service battery", "users battery" or "consumers battery". We will refer to this battery as "the second battery"(BAT2). In some menus the starter battery could be indicated as "the first battery" (BAT1).

A sense wire to monitor the second battery should be connected (attention polarity!) to the connector on the back of the remote panel. Refer to fig. 25. The sense wires must be connected directly on the second battery before a main switch and be protected by a 3 Amps fuse.

(Monitoring the generator starter battery does not require an extra sense connection)

### Settings

When one want to apply other settings than the factory settings refer to the DDC users manual, especially to the APPENDIX.

## 2 STARTER BATTERY

For starting, the Whisper requires a 12V starter battery with the following capacity:

Model	Minimum capacity
W-SQ- Pro 15	70Ah
W-SQ- Pro 18	80Ah

The generating set can be connected with the main engine battery or have its own battery.

We strongly recommend the use of a separate battery for the generating set and to keep the wiring system for the vehicle engine and the domestic DC supply system completely separate and individually connected to separate batteries.

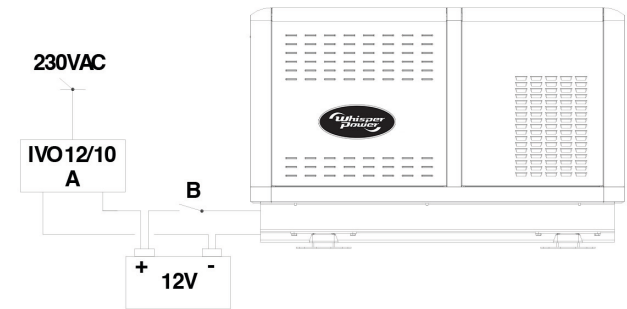


Figure 25: Starter battery

However, the negative of all the batteries on the vehicle should be interconnected to avoid difference in the voltage level of the earth on different places causing trouble to electronic devices which might be in the system.

The above recommendation is not valid for vehicles having the starter battery of the vehicle engine or other auxiliary equipment positive grounded. When this is the case an expert should be consulted.

A battery switch may be used to interrupt the positive connection.

The starter battery is charged by the alternator on the engine. An additional battery charger will help to keep the battery in good condition when the generating set is not used.

A battery charger is not included in the standard supply. A high efficiency battery charging unit can be ordered from Whisper-Power which is able to charge both the vehicles's main battery and the starter battery. Also a small charger can be used to charge the starter battery only, such as the WBC Handy 70. A battery switch and a charger are included in the battery installation kits, art. no. 40230210 (70Ah) or 40230220 (160Ah).

## 3 OTHER RECOMMENDATIONS AND WARNINGS

The battery should be secured for poor road conditions and the terminals should be insulated. For extra safety the battery can be enclosed in a wooden, plastic, fiberglas etc. (non metal, not electrical conductive) box. Even when the earth return system is applied a negative battery cable should be used and the vehicle should not to be used as a conductor. The battery cables are supplied in a standard length of 1.5 m, if longer cables are required a larger cross sectional area should be considered to compensate for voltage reduction.





When two batteries are used in series to provide a 24 Volt supply system, never take off 12 Volt (starting) power from one of these batteries. This will result in severe damage to both batteries within a short time.

Disconnect the battery leads if electrical welding is to be carried out, otherwise damage will be caused to the diodes of the alternator.



As explosive hydrogen gases may be discharged during charging, the battery should be located in a well ventilated room. Ensure that the supplied battery cable connectors are properly fitted and never remove during or shortly after charging as sparking can occur, which may ignite the hydrogen gasses.

### 2.5.5 AC POWER SYSTEM (120 / 240 VOLT)



The electric power supplied by the generator is of a high voltage and dangerous to living creatures. Before working (installation) on the system read the sections on safety in the users manual.



Realize that people are not used to have 120/240 Volt available on a vehicle. Put warning signs on wall sockets and on junction boxes. Instruct non-regular users of the vehicle. Warn maintenance personal of garages that do service on the vehicle.



Generators used on vehicles that are operated in a hazardous environment have often to fulfill special regulations and additional measures have to be taken accordingly.

Be sure that all electrical installations (including all safety systems) comply with all required regulations of the local authorities. All electrical safety/shutdown and circuit breaking systems have to be installed onboard as the generating set itself cannot be equipped with such equipment for every possible variation.

The vehicle's power supply system should be suitable and safe for the AC voltage which is applied and the power that will be generated. Special attention has to be paid on dividing the system in branches which are fused individually.

It is absolutely essential that each and every circuit in the electrical system is properly installed by a qualified electrician.

The AC wiring of the W-SQ- Pro 15 and W-SQ-Pro 18 – split phase is arranged as a series configuration (240 / 120 V AC / 60 Hz).

In this configuration 240 Volt is available between the phases. At the same time 120 Volt is available between every phase and neutral. See chapter 4 for electrical wiring diagrams.

When applying two phases the installation should be laid out in such a way that there is a reasonable balance of load between the two phases.

## 1 FUSE

Output fuses (between the generating set and the electrical installation) should be installed to protect the installed electrical system. The following maximum output current applies for each separate phase:

Model	Maximum output current
W-SQ- Pro 15	2 x 59 Amp
W-SQ- Pro 18	2 x 76 Amp

Output fuses and insulation guards (between the generating set and the electrical installation) should be installed to protect the installed electrical system. For electrical motors connected to the system, a motor protection switch must be installed.

## 2 GROUNDING

The AC alternator windings are not grounded. The housing of the alternator and all other metal parts are grounded

To make a connection between “neutral” and “ground” is necessary as part of a specific insulation failure protection system.

It is possible that the electric installation in the vehicle must be protected against insulation failures. Methods of protection are subjected to rules that can be different depending on the use of the vehicle and local standards.

Experts in this field should be consulted.

## 3 CABLE

For the power cable we recommend the use of 4 wire cable for split phase. The cable should be oil resistant and have a sufficient cross sectional area. One wire of the cable should be used for earth. For long cables it is recommended to apply cables with a larger cross section (refer to ISO 13297 annex A)

## 4 TRANSFER SWITCH

A power source selector switch can be installed between the generating set and the vehicle's electrical supply system. This switch must ensure that all AC consumers can be switched off at once. This switch should also be installed to keep the generating set and shore (grid) power systems separate.

Transfer switches- to switch over from a land line to vehicle or from generating set to inverter- should be well designed to switch over all wires including neutral (and not only phases or line) and there should be provisions with the aid of timers to prevent relays from clattering.



### WARNING

In all situations the transfer switches between shore, inverter and generator should switch all connections, the phase lines (L1, L2) as well as neutral (N).

### 3 INSTALLATION SPECIFICATIONS

#### 3.1 GENERAL

- 1 Make a hole for combustion air in the sound shield. Mount an air inlet filter (if required)
- 2 Mount the generating set directly, without additional vibration dampers, on a solid surface.
- 3 Mount the cooling system for the engine
- 4 Connect exhaust system.
- 5 Connect 'fuel supply line' to the water separator/ fuel filter.
- 6 Connect 'fuel return line' to the fuel tank.
- 7 Connect remote panel (just plug in).
- 8 Connect the AC cable from the AC box to the power source selector.
- 9 Connect plus and minus from the 12V starter battery to the battery cables.
- 10 Connect the power supply of the radiators.
- 11 Install a Whisper Power battery charger. (optional)

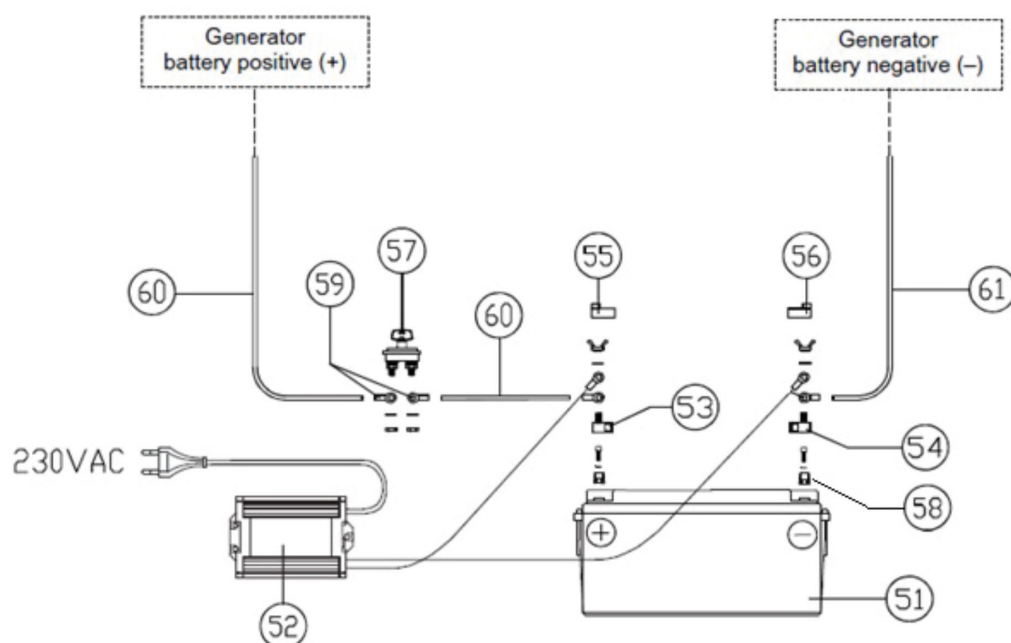
#### 3.2 COMMISSION TABLE

- 1 Check if a hole for combustion air intake is in the sound shield. Also check if an air inlet filter for combustion air is necessary and has been installed
- 2 Check if the cooling system for the engine is properly installed. Note that air traps must be avoided.
- 3 Check if the exhaust system is properly installed. Check maximum length of exhaust hose, diameter of exhaust piping.
- 4 Check all coolant connections.
- 5 Check the AC cables and the grounding.
- 6 Check if an AC breaker is installed before or after the power source selector. When there is only a circuit breaker, use it to disconnect the generating set from the grid.
- 7 Check all DC connections, check if the battery switch/ circuit breaker is closed.
- 8 Open the fuel valve. Check if there are no air leaks in the fuel supply line, and check if the lift of the fuel is less than 1 meter. Check if there is no air in the water fuel separator.
- 9 Check if the air intake in the canopy is not blocked.
- 10 Check the oil level and colour of the oil. Check the coolant level of both the alternator cooling and the engine cooling.
- 11 To bleed the fuel system:
  - W-SQ- Pro 15 Split phase: push the "Start" button on the local control (not on the remote panel) and hold at least 5 seconds or as long as necessary to bleed the system.
  - W-SQ- Pro 18 Split phase: use the manual pump by turning the cap loose and pumping as long as necessary to bleed the system. See chapter 4.2.2 of the user's manual.
- 12 Start the engine by pushing the start button
- 13 Check when the generating set is running, the delay of 5 to 10 seconds in the power source selector transfer.
- 14 Check voltage and frequency under 'no load' conditions.
- 15 Check voltage and frequency under 'full load' conditions.
- 16 Check if the battery charger of the generating set is working (max. 14.5 Volt).
- 17 Close the sound shield and check the noise level.
- 18 Stop the generating set and check the engine again for leakages of oil, fuel or coolant.



### 3.3 TECHNICAL DATA

	W-SQ- PRO 15 Split Phase for mobile applications	W-SQ- PRO 18 Split Phase for mobile applications
GENERAL		
Dimensions (l x w x h)	1145 x 625 x 690 mm	1220 x 719 x 754 mm
Weight including sound shield	410 kg	495 kg
Weight without sound shield	370 kg	455 kg
Max. operation angle	20°	20°
Remote panel 15 m cable	Digital Diesel Control System	Digital Diesel Control System
Battery capacity min.	12V / 55Ah	12V / 80Ah
Fuel consumption	247 g/Kwh	235 g /Kwh (full load)
Model fuel pump	Facet Gold Flo	Facet Gold Flo
Max lift fuel pump	1m	1m
Cooling	Radiator cooling	Radiator cooling
Cooling pump	WhisperPower self-priming raw water impeller pump, PTO driven	
Model cooling pump	6.520	ST 646
Alternator	Air cooled, brushless, four pole, 6 or 12 wire, synchronous	
Voltage regulation:	Automatic Voltage Regulator AVR	Automatic Voltage Regulator AVR
Output power at 60Hz, power factor cos phi = 1	12kW*/15kVA	16 kW*/18kVA
Battery charger (alternator including regulator):	40 Amps	40 Amps
Dimensions in sound shield L x W x H	1145 x 625 x 690 cm	1220 x 719 x 754 cm
Dimensions without sound shield	984 x 462 x 625 cm	999 x 568 x 681 cm
Colour:	white / black	white / black
Max. Operation angle	20 degrees	20 degrees
Standard supplies	Remote panel (+15 m cable), fuel filter, fuel lift pump, user and installation manuals	
Optional	Installation kits, non-earth return (ungrounded), spare part kits,	
* Note that this value must be reduced by the power to drive the cooling fans of the radiators.		

**BATTERY INSTALLATION KIT <100 Ah Art. Nr. 40290106**

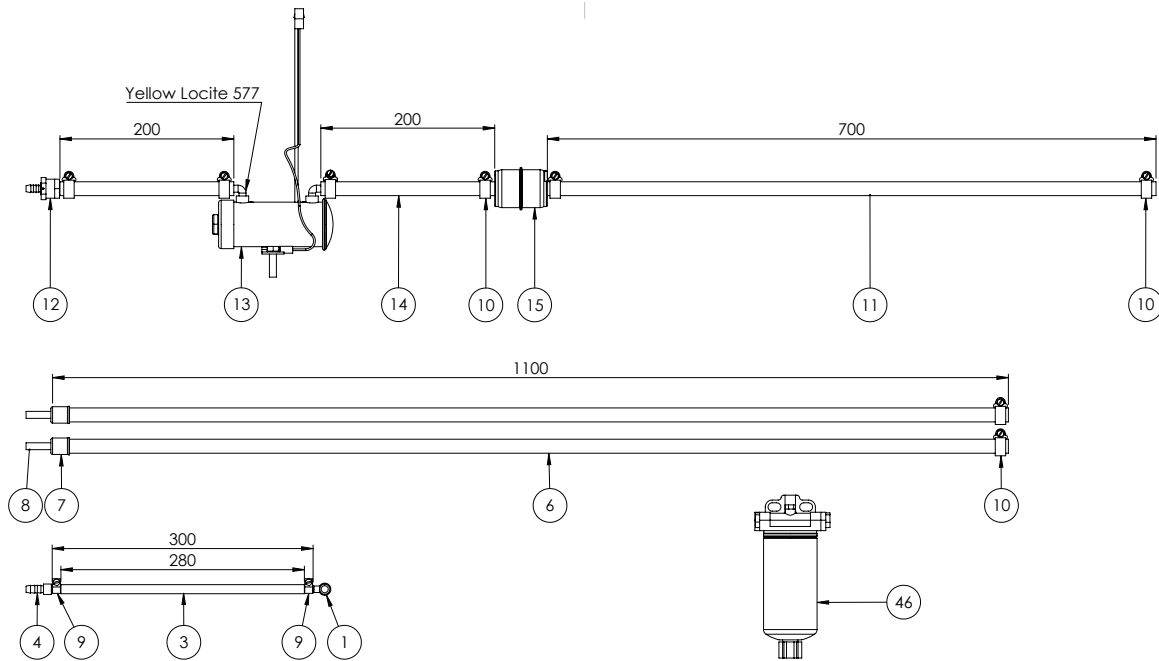
No	Qty	Article No	Description
52	1	61112007	WBC Handy 70 charger 12V – 7A
53	1	40290094	Battery terminal PLUS
54	1	40290093	Battery terminal MINUS
55	1	40290091	Terminal Cover RED (pos+)
56	1	40290092	Terminal Cover BLACK (neg-)
57	1	50214701	WP-Compact Manual Battery Switch 300A, single circuit ON-OFF
58	2	40290097	Battery pole adapter M6

**BATTERY INSTALLATION KIT <100 Ah Art. Nr. 40290108**

No	Qty	Article No	Description
52	1	61112007	WBC Handy 70 charger 12V – 7A
53	1	40290094	Battery terminal PLUS
54	1	40290093	Battery terminal MINUS
55	1	40290091	Terminal Cover RED (pos+)
56	1	40290092	Terminal Cover BLACK (neg-)
57	1	50214701	WP-Compact Manual Battery Switch 300A, single circuit ON-OFF
58	2	40290099	Battery pole adapter M6

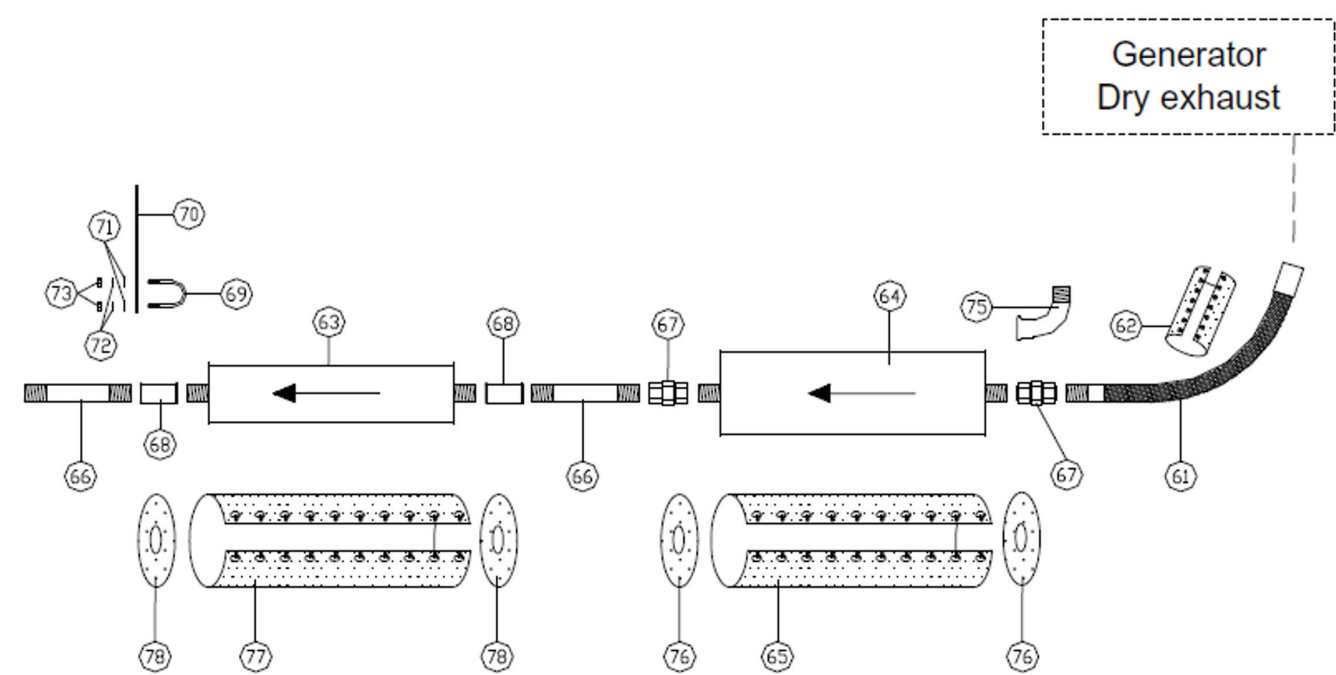
**BATTERY**

No	Qty	Article No	Description
51	1	40290060	Whisper Power AGM Battery 12V/ 55 Ah
51	1	40290061	Whisper Power AGM Battery 12V/ 80 Ah
51	1	40290030	Whisper Power AGM Battery 12V/ 90 Ah
51	1	40290031	Whisper Power AGM Battery 12V/100 Ah
51	1	40290062	Whisper Power AGM Battery 12V/145 Ah
51	1	40290033	Whisper Power AGM Battery 12V/165 Ah

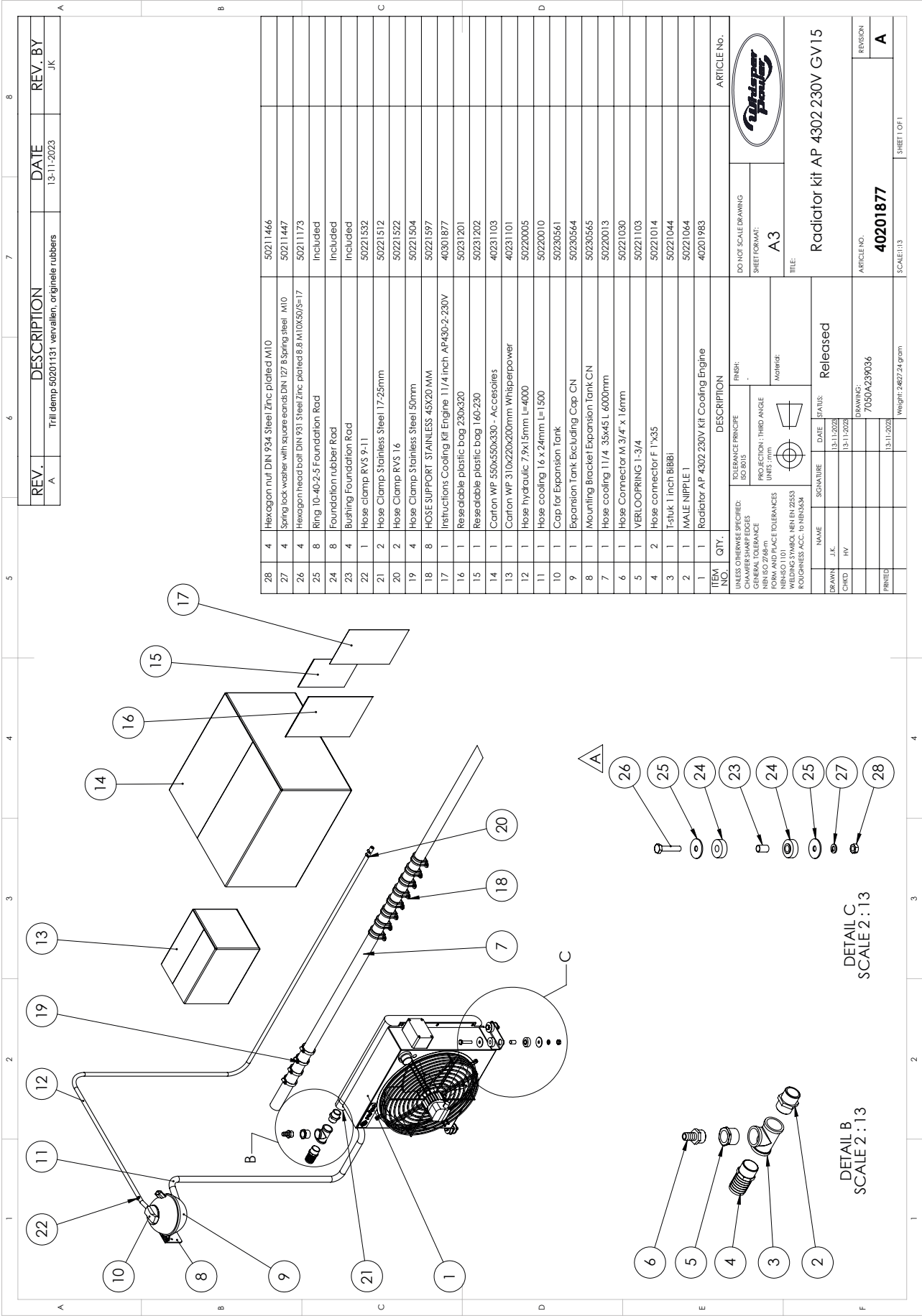


FUEL SUPPLY KIT			
No	Qty	Article No	Description
1	1	50221610	Eye Bolt Hose Connection M8 4-5
2	1	50216022	Fiberglass Hose 4KV 10mm L= 280mm
3	1	50220064	Fuel Hose 4,5- 9,9mm L= 300mm
4	1	50221351	Gradient 8 to 6 mm
5	1	50220063	Fuel Hose Out 8x16mm L= 1100mm
6	1	50220063	Fuel Hose In 8x16mm L= 1100mm
7	2	50209037	Press sleeve 17
8	2	50221252	Connection nipple hose pipe 8-8
9	2	50221531	Hose clamp RVS mini 7-9
10	8	50221522	Hose clamp RVS 16
11	1	50220063	Fuel Hose Filter Out 8x16mm L= 700mm
12	1	50201164	Check valve fuel 8mm-421-99-0000
13	1	50201168	Facet Fuel Pump 12V Electric
14	2	50220063	Fuel hose 16x8 L=200
15	1	40209030	Fuel filter
TOTAL		42401959	FUEL SUPPLY KIT
Note: fuel pipes / fuel hoses are not included in the delivery of the fuel supply kit.			

OPTIONAL INSTALLATION MATERIALS			
Additional installation parts			
No	Qty	Article No	Description
10		50221522	Hose clamp stainless 10-16
14		50220063	Fuel hose per meter
*		50222020	Copper fuel pipe per meter
Spare parts			
46		50230092	Filter for strainer fuel/water separator



DRY EXHAUST KIT 1½"			
No	Qty	Article No	Description
61	1	50220043	Exhaust hose SS 1½" 500mm m/f
62	1	50220042	Insul. blanket 52X26 exhaust hose
63	1	50230523	Absorption muffler steel 1½"
64	1	50230524	Resonance muffler steel 1½"
65	1	50230525	Insulation blanket 70X55 muffler SDHC 1½"
66	2	50221403	Pipe nipple 1½"x300mm galvanized
67	2	50221423	Parallel male coupling 1½" galvanized
68	2	50221413	Straight coupling f/f 1½" galvanized
69	3	50221663	U-clamp 48 mm M10
70	3	50221664	Bracket U-clamp 25cm 48-60 mm passivated
71	6	50211406	Washer SP M10
72	6	50211447	Washer spring SP M10
73	6	50211466	Nut hexagonal SP M10
75	1	50221473	Elbow 90 degr m/f galvanized 1½"
76	2	50230518	Final cap insulation blanket 20x1½" for 50230525
77	1	50230526	Insulation blanket 76x45 ABSORB 1½"
78	2	50230513	Final cap insulation blanket 12x1½" for 50230526
TOTAL		40201875	DRY EXHAUST KIT 1½"





No	Qty	Article No	Description
1	2	50200017	Hose I.D. 25mm 0,3 meter
2	2	50221025	Hose connector M 1"x25"
3	2	50221014	Hose connector F 1"x35
4	2	50221503	Hose Clamp Stainless Steel 35mm
TOTAL		40230655	Adjust kit 25mm to 35mm Generator to Radiator

## 4 DIAGRAMS & DRAWINGS

### 4.1 WIRING COLOURS W-SQ- PRO 15 SPLIT PHASE 60 HZ – MOBILE

Wire number	Origin	Destination	Section	Color code
1	-M1:+	-G3:+	10 (mm <sup>2</sup> )	RD
1	-S1	-M1:+	35 (mm <sup>2</sup> )	RD
1	-M1:+	-J1:+	6 (mm <sup>2</sup> )	RD
1	-M1:+	-P1:J4	2.5 (mm <sup>2</sup> )	RD
2	-Y4:M6	-Y4:M7	1.5 (mm <sup>2</sup> )	
18	-J1:hold	-E1:~	1.5 (mm <sup>2</sup> )	GN
18	-E1:~	-Y1:Hold (RD)	1.5 (mm <sup>2</sup> )	GN
18	-G3:D+	-J1:hold	1.5 (mm <sup>2</sup> )	WH
19	-E1:~	-Y1:Pull (WT)	2.5 (mm <sup>2</sup> )	PK
19	-J1:pull	-E1:-	2.5 (mm <sup>2</sup> )	PK
20	-J1:gnd	-P1:J1	2 4 (mm <sup>2</sup> )	BK
20	-J4	-P1.1:J17	2.5 (mm <sup>2</sup> )	BK
20	-P1.1:J15,J9,J14,J8,J13	-B1 1.5 (mm <sup>2</sup> )	BK	
20	-P1.1:J15,J9,J14,J8,J13	-B2 1.5 (mm <sup>2</sup> )	BK	
20	-J4	-G2	35 (mm <sup>2</sup> )	BK
21	-J1:start	-M1:S	2.5 (mm <sup>2</sup> )	YE
23	-G3:W	-J1:alt	1.5 (mm <sup>2</sup> )	OG
24	-J1:gl	-R1	6 (mm <sup>2</sup> )	BK
37	-J1:reg	-P1:J19	1.5 (mm <sup>2</sup> )	BK
38	-J1:st	-P1:J22	1.5 (mm <sup>2</sup> )	BK
39	-J1:fuel	-P1:J21	1.5 (mm <sup>2</sup> )	BK
46	-B1	-J1:t-2	1.5 (mm <sup>2</sup> )	BUGN
47	-B2	-J1:t-1	1.5 (mm <sup>2</sup> )	BU
48	-B3	-J1:oil	1.5 (mm <sup>2</sup> )	VT
49	-P1:J7	-P1:J18	1.5 (mm <sup>2</sup> )	BK
L1-1	-Q1:1	-G1:L1	16 (mm <sup>2</sup> )	BN
L2-1	-Q1:5	-G1:L2	16 (mm <sup>2</sup> )	BK
N-1	-Q1:3	-X1-4	16 (mm <sup>2</sup> )	BU
N-1	-G1:N	-X1-4	16 (mm <sup>2</sup> )	BU
PE-1	X1-5	G1!PE	16 (mm <sup>2</sup> )	GNYE

## 4.2 WIRING COLOURS W-SQ- PRO 18 SPLIT PHASE 60 HZ – MOBILE

Wire number	Origin	Destination	Section	Color code
-	-G1:BL- EXC-	-J4:F-	1.5 (mm <sup>2</sup> )	YE
+	-G1:YL- EXC +	-J4:F+	1.5 (mm <sup>2</sup> )	BU
1	-G1:GN	-J4:L1	1.5 (mm <sup>2</sup> )	GN
2	-G1:BK	-J4:L2	1.5 (mm <sup>2</sup> )	BK
10	-M1:+	-G2:+	10 (mm <sup>2</sup> )	RD
10	-S2	-M1:+	35 (mm <sup>2</sup> )	RD
10	-M1:+	-J2:+	6 (mm <sup>2</sup> )	RD
10	-M1:+	-P1:J4	2.5 (mm <sup>2</sup> )	RD
17	-M2:+	-P1:J20	1.5 (mm <sup>2</sup> )	BK
18	-G2:R	-J2:hold	1.5 (mm <sup>2</sup> )	WH
20	-J1	-P1.1:J17	1.5 (mm <sup>2</sup> )	BK
20	-P1.1:J15,J9,J14,J8,J13,J1 2	-B5	1 (mm <sup>2</sup> )	BUPK
20	-P1.1:J15,J9,J14,J8,J13,J1 2	-B1	1 (mm <sup>2</sup> )	BUBK
20	-M2:-	-P1.1:J10	1.5 (mm <sup>2</sup> )	BK
20	-P1.1:J15,J9,J14,J8,J13,J1 2	-J3:E	1.5 (mm <sup>2</sup> )	BK
20	-J2:GND	-P1:J12	1.5 (mm <sup>2</sup> )	BK
20	-J1	-G3	1.5 (mm <sup>2</sup> )	BK
21	-J2:start	-M1:S	2.5 (mm <sup>2</sup> )	YE
24	-J2:gl	-R1	1.5 (mm <sup>2</sup> )	BK
32	-J3:A	-Y1:2	1.5 (mm <sup>2</sup> )	BK
33	-J3:B	-Y1:1	1.5 (mm <sup>2</sup> )	BK
37	-J2:reg	-P1:J19	1.5 (mm <sup>2</sup> )	BK
38	-J2:st	-P1:J22	1 (mm <sup>2</sup> )	RDGN
39	-J2:fuel	-P1:J21	1.5 (mm <sup>2</sup> )	GY
46	-B5	-J2:t-2	1 (mm <sup>2</sup> )	BUGN
47	-B1	-J2:t-1	1 (mm <sup>2</sup> )	BU
48	-B3	-J2:oil	1 (mm <sup>2</sup> )	VT
49	-P1:J7	-P1:J18	1.5 (mm <sup>2</sup> )	BK
54	-G3	-S2	35 (mm <sup>2</sup> )	RD
55	-P1:J24	-J3:F	1.5 (mm <sup>2</sup> )	RD
L1-1	-J2:AC1	-X4:2	10 (mm <sup>2</sup> )	BK
L1-1	-Q1:1	-G1:L1	16 (mm <sup>2</sup> )	BK
L1-2	-J2:AC2	-X4:3	10 (mm <sup>2</sup> )	BK
L2-1	-Q1:3	-G1:L2	16 (mm <sup>2</sup> )	RD
N-1	-J2:AC2	-X4:1	10 (mm <sup>2</sup> )	BK
N-1	-X4:1	-J2:AC1	10 (mm <sup>2</sup> )	BK
N-1	-G1:N	-X1-3	16 (mm <sup>2</sup> )	WH
PE-1	-X1-4	-G1:PE	16 (mm <sup>2</sup> )	GNYE
Z1	-G1:RD	-J4:Aux +	1.5 (mm <sup>2</sup> )	RD
Z2	-G1:RD	-J4:Aux-	1.5 (mm <sup>2</sup> )	RD



### 4.3 LAYOUT GENERATOR CONTROL W-SQ- PRO 15 240/120VAC 60 HZ SPLIT PHASE 4-WIRE

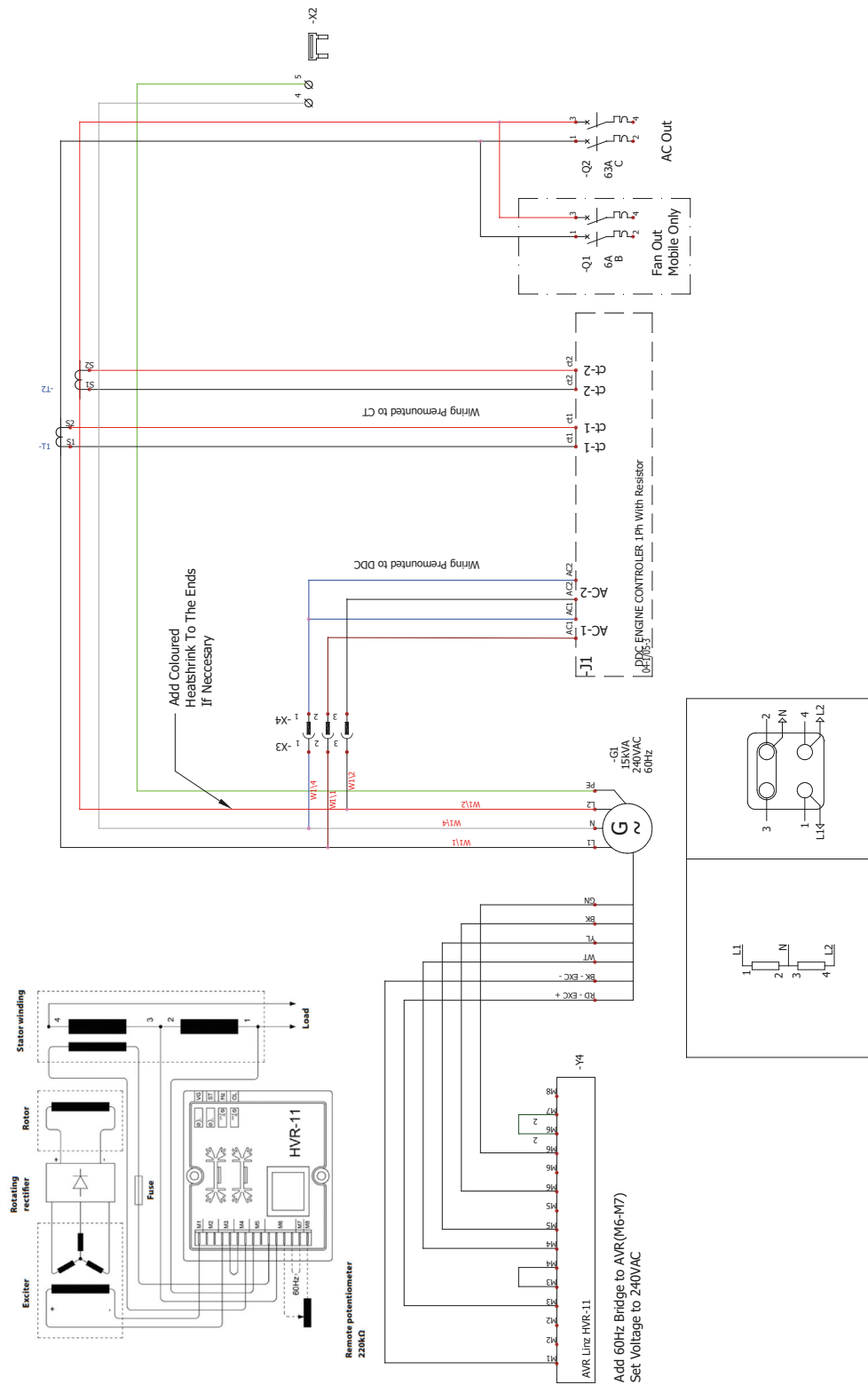


Figure 26: Layout generator control for W-SQ- PRO 15 Split Phase – Mobile

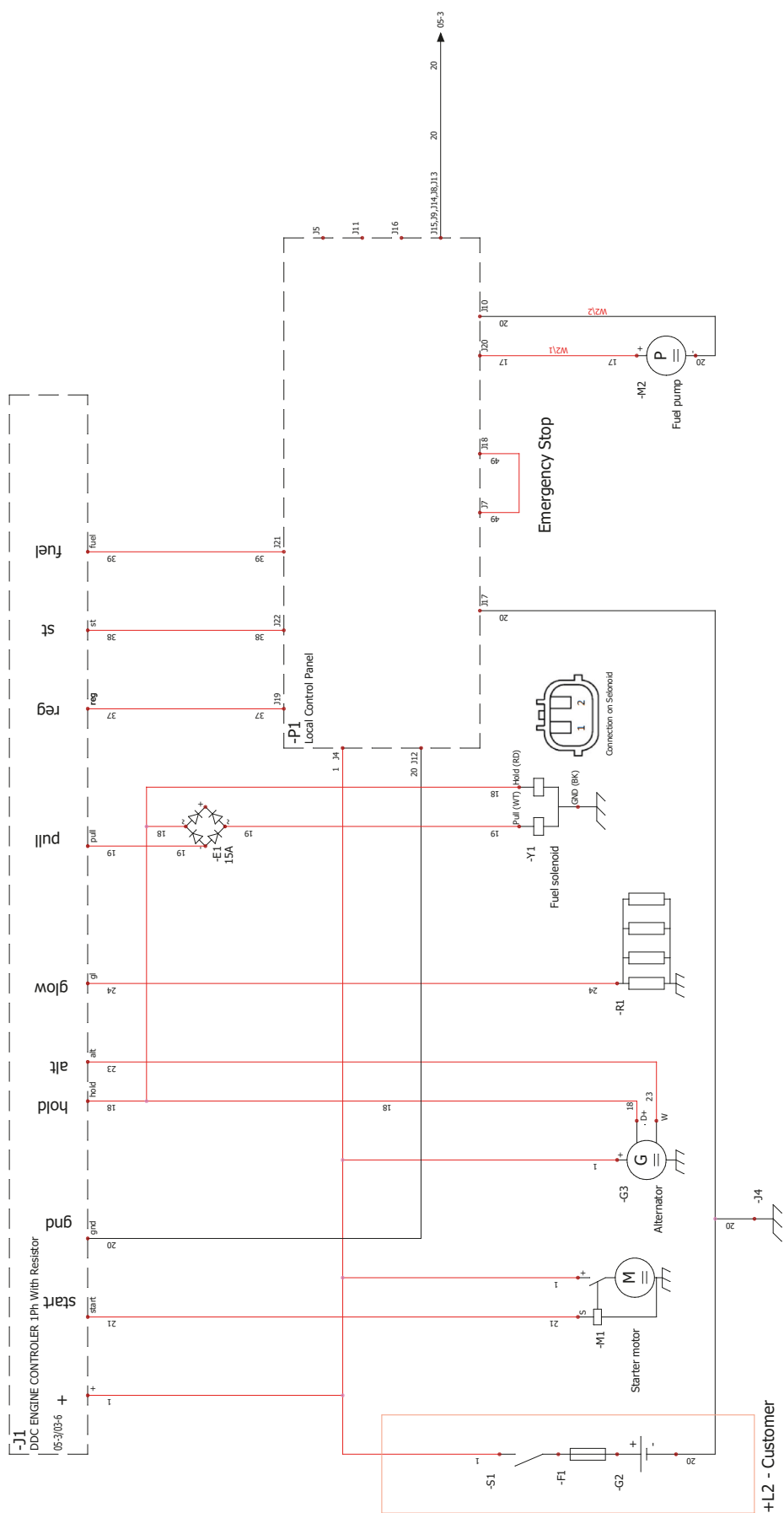


Figure 27: Layout generator control for W-SQ- PRO 15 Split Phase – Mobile

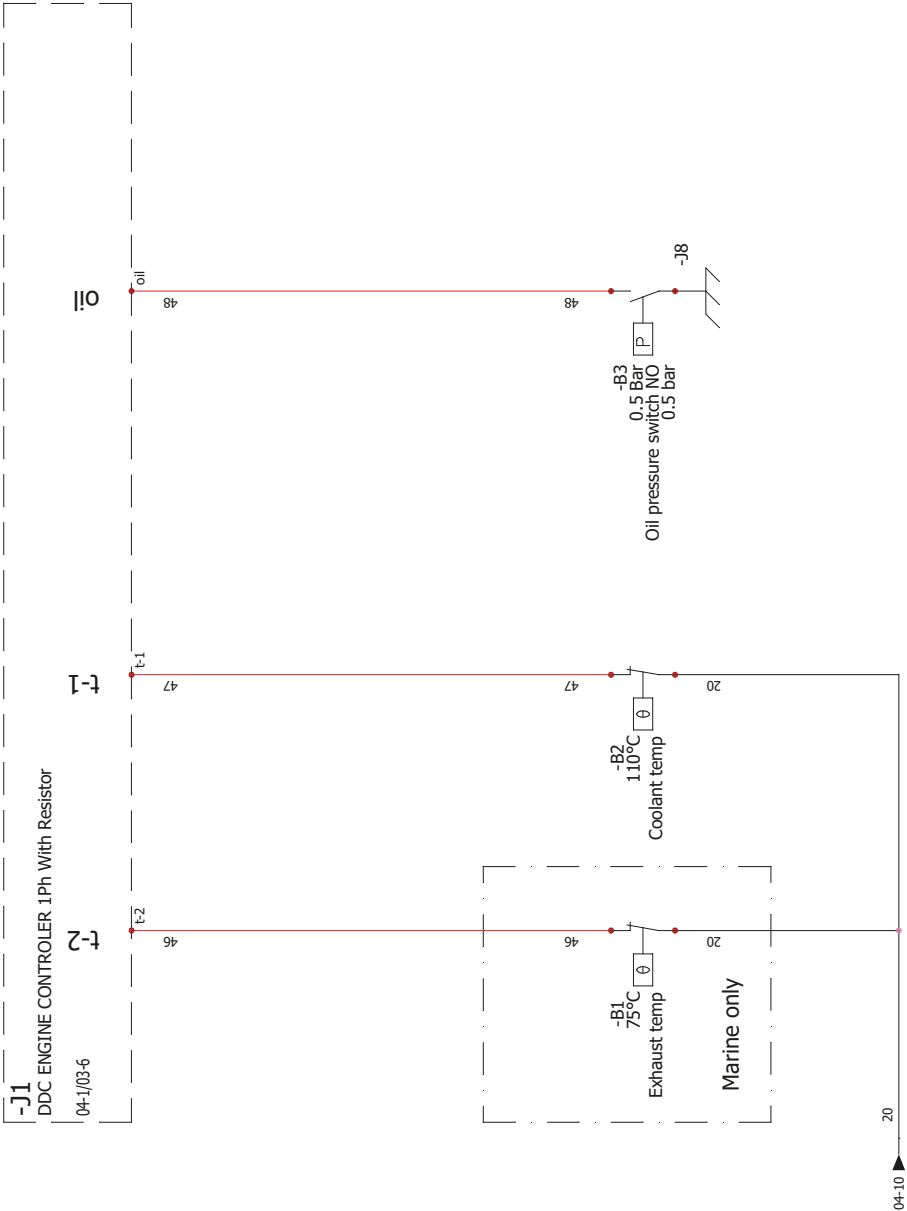


Figure 28: Layout generator control for W-SQ- PRO 15 Split Phase – Mobile

#### 4.4 WIRING COLOURS W-SQ- PRO 18 SPLIT PHASE 60 HZ – MOBILE

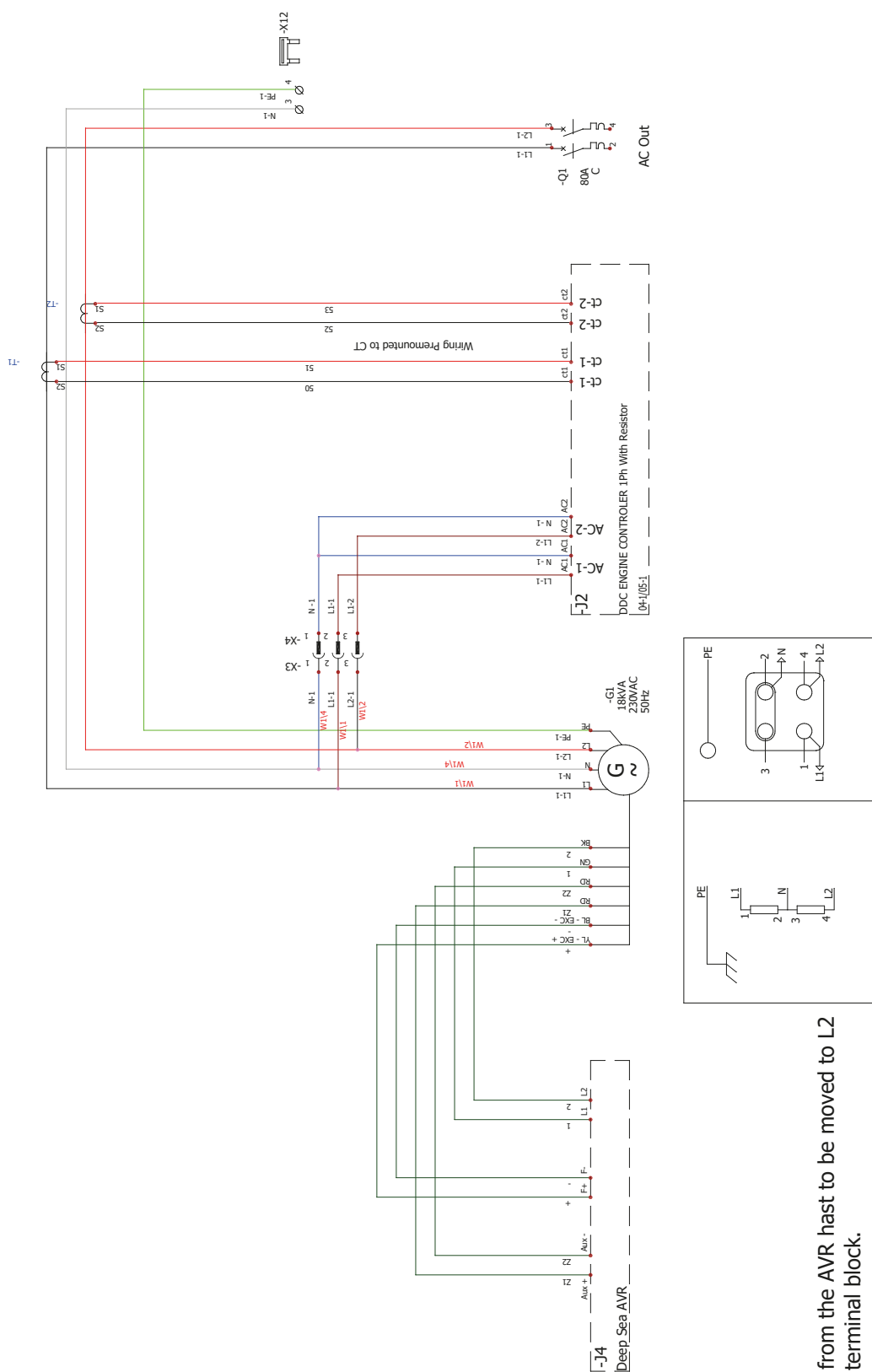


Figure 29: Layout generator control for W-SQ- PRO 18 Split Phase – Mobile

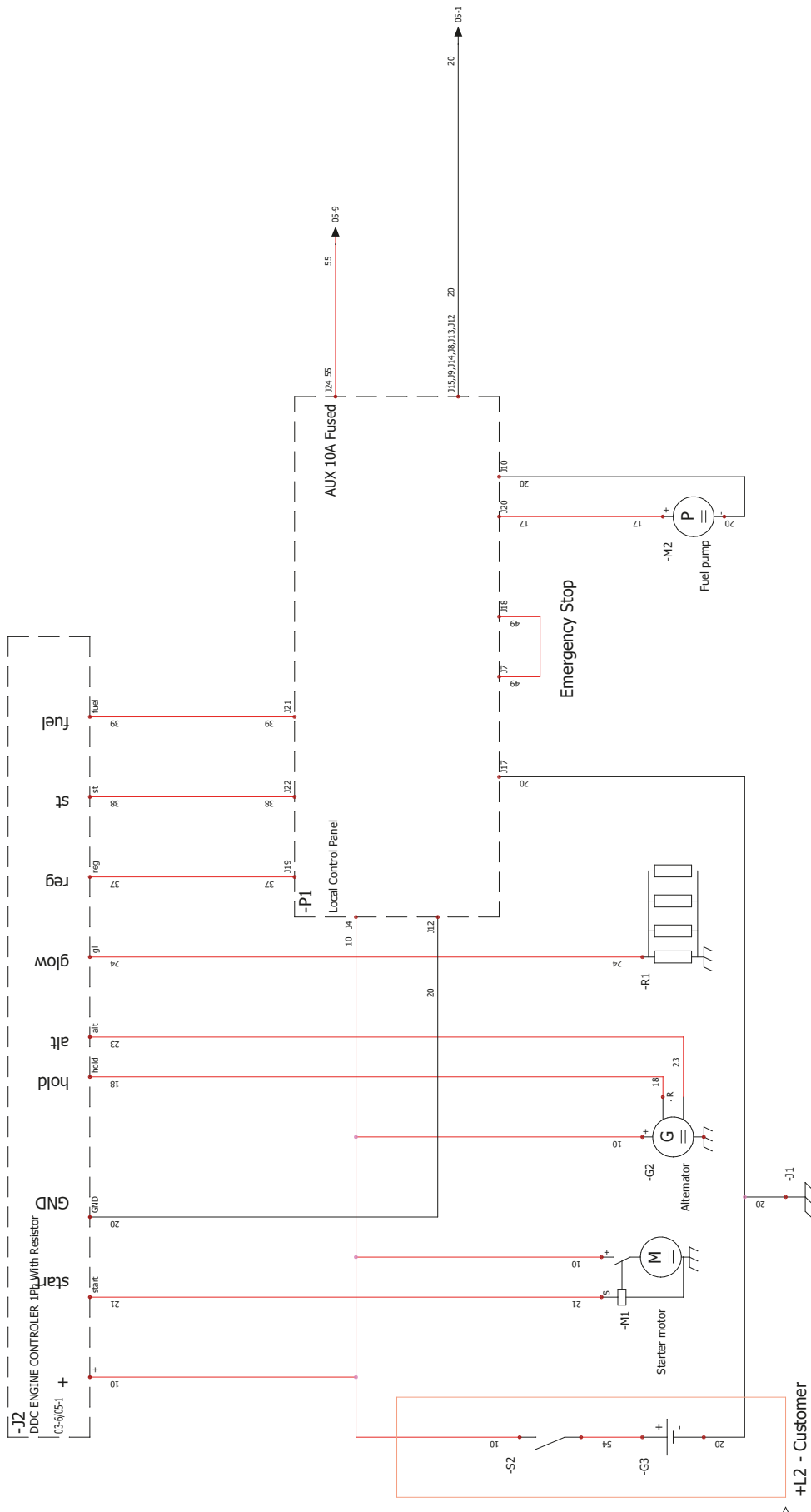


Figure 30: Layout generator control for W-SQ- PRO 18 Split Phase – Mobile

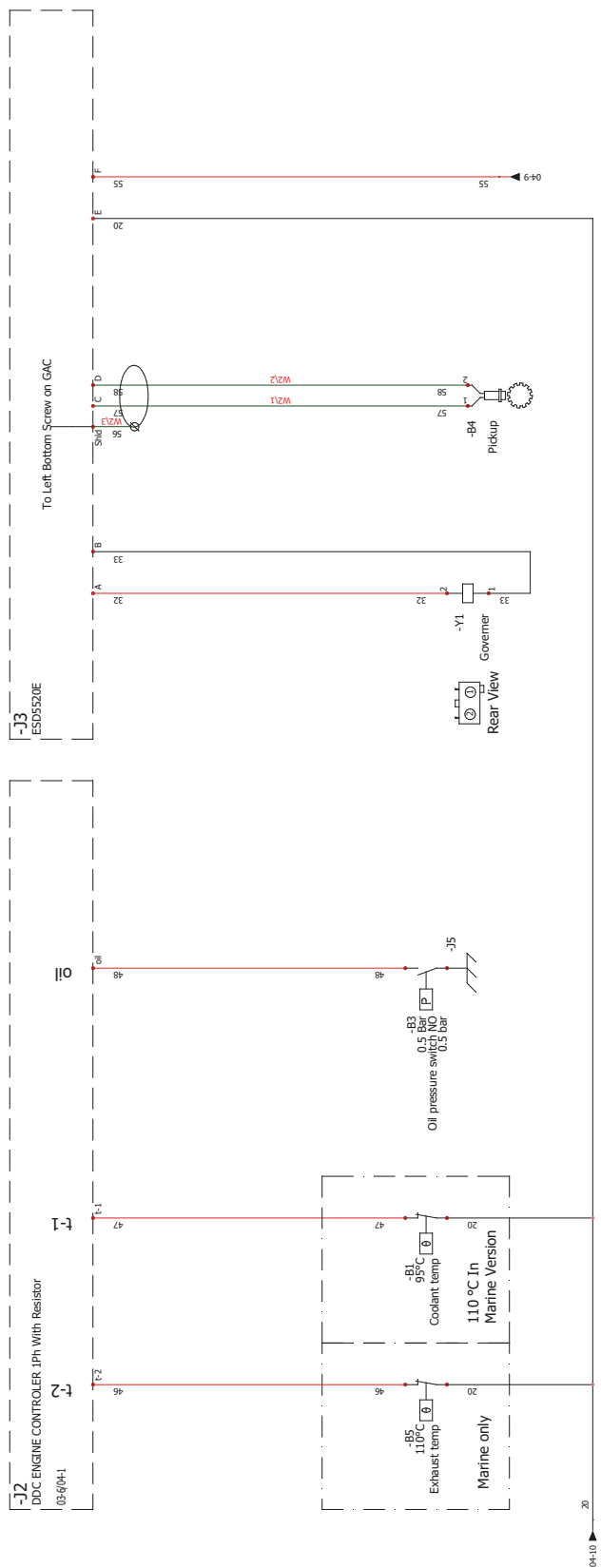


Figure 31: Layout generator control for W-SQ- PRO 18 Split Phase – Mobile

#### 4.5 WHISPERPOWER REMOTE PANEL

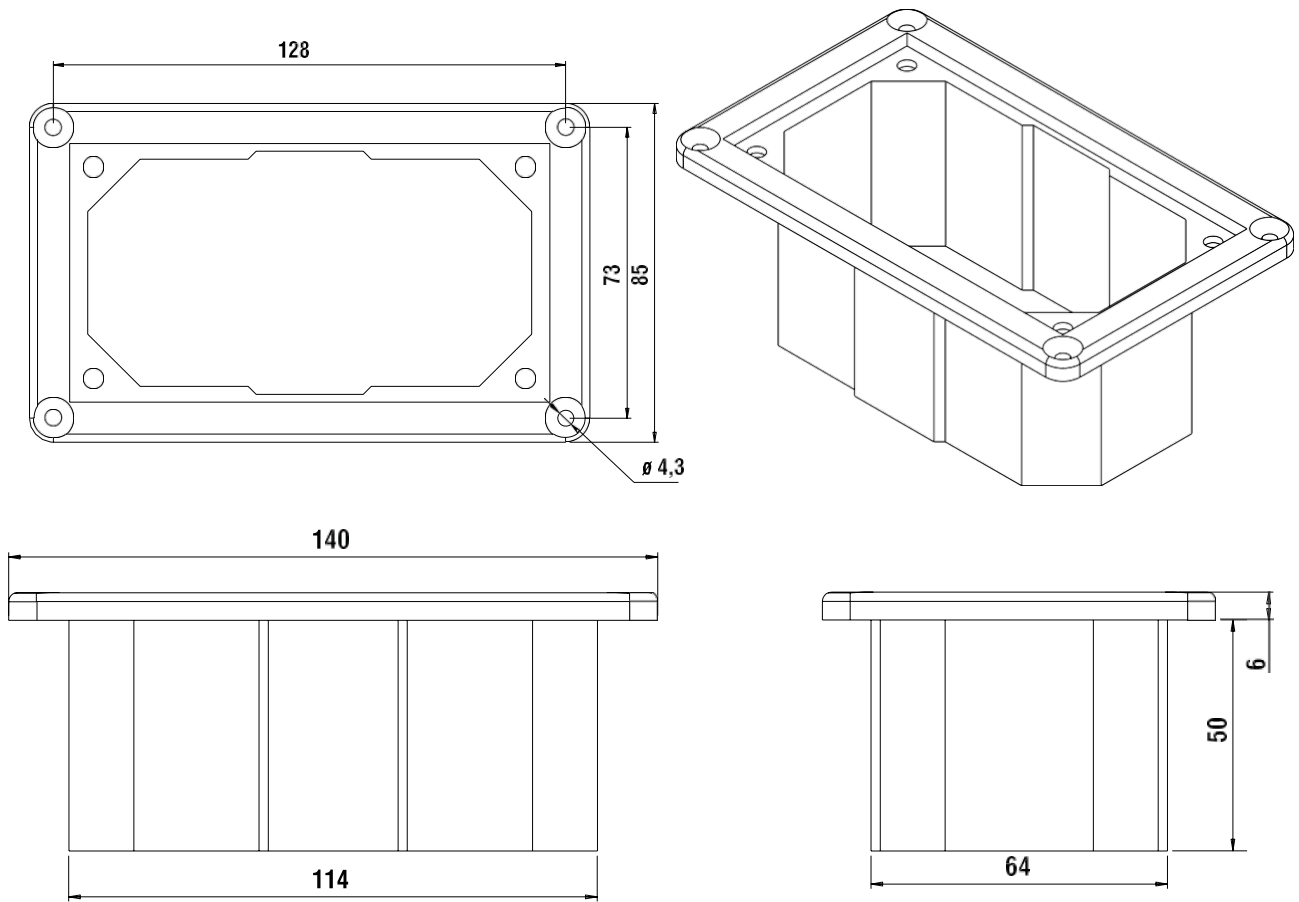


Figure 32: WhisperPower remote panel

The remote panel comes in a carton that can be used as a template to drill the mounting hole.

4.6
W-SQ 15 DIMENSIONS AND FOOTPRINT (WITH DDC CONTROL)

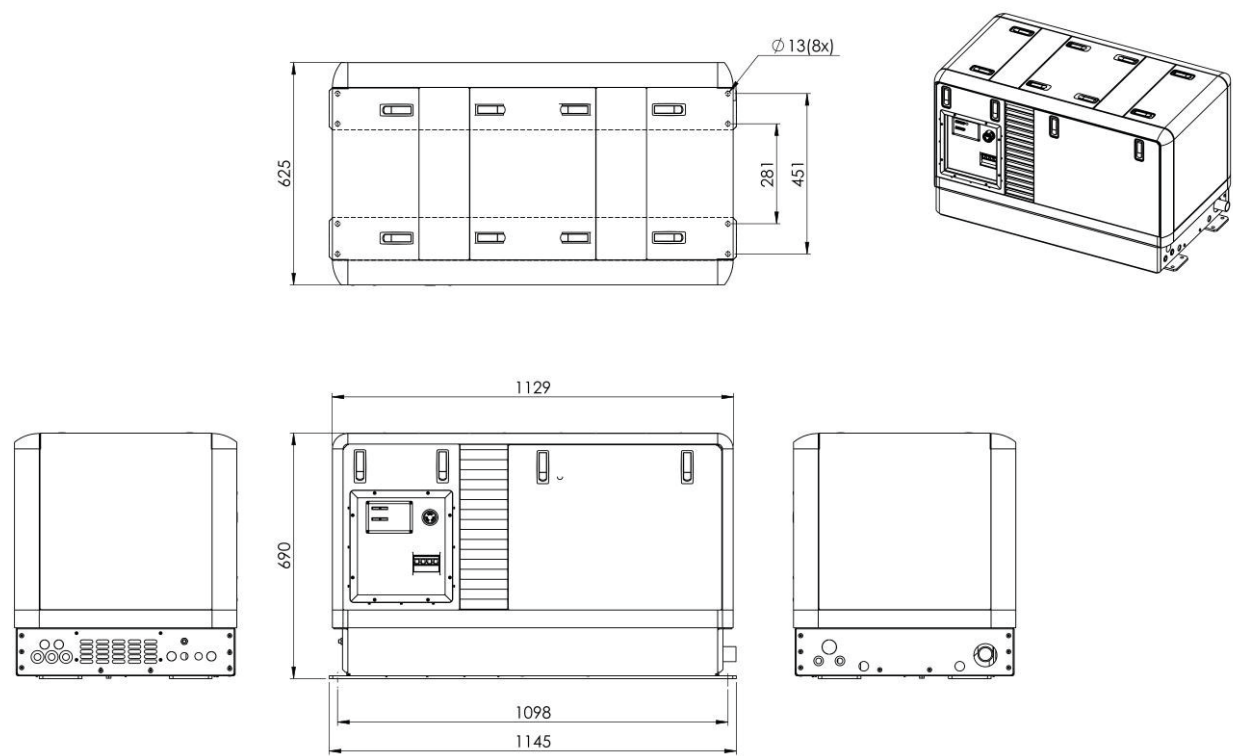


Figure 33: Outer dimensions (mm) W-SQ- PRO 15

W-SQ- PRO 15	
CONNECTIONS	BOX DIMENSIONS
• Exhaust: 1 ½"	• Length: 1145 mm
• Fuel hose: 5/16" (8 mm)	• Width: 625 mm
• Radiator engine: 1¼" (32 mm)	• Height: 690 mm
• Battery +: AWG 2 (25 mm2)	• Weight: 410 kg
• Battery -: AWG 2 (25 mm2)	

POWER CABLES ISO 13297 annex A

- 3 x 10 mm2 or 5 x 4 mm² (not included)

REMOTE CONTROL:

- 15-meter 8 wire communication cable (included)



#### 4.7 W-SQ 18 DIMENSIONS AND FOOTPRINT

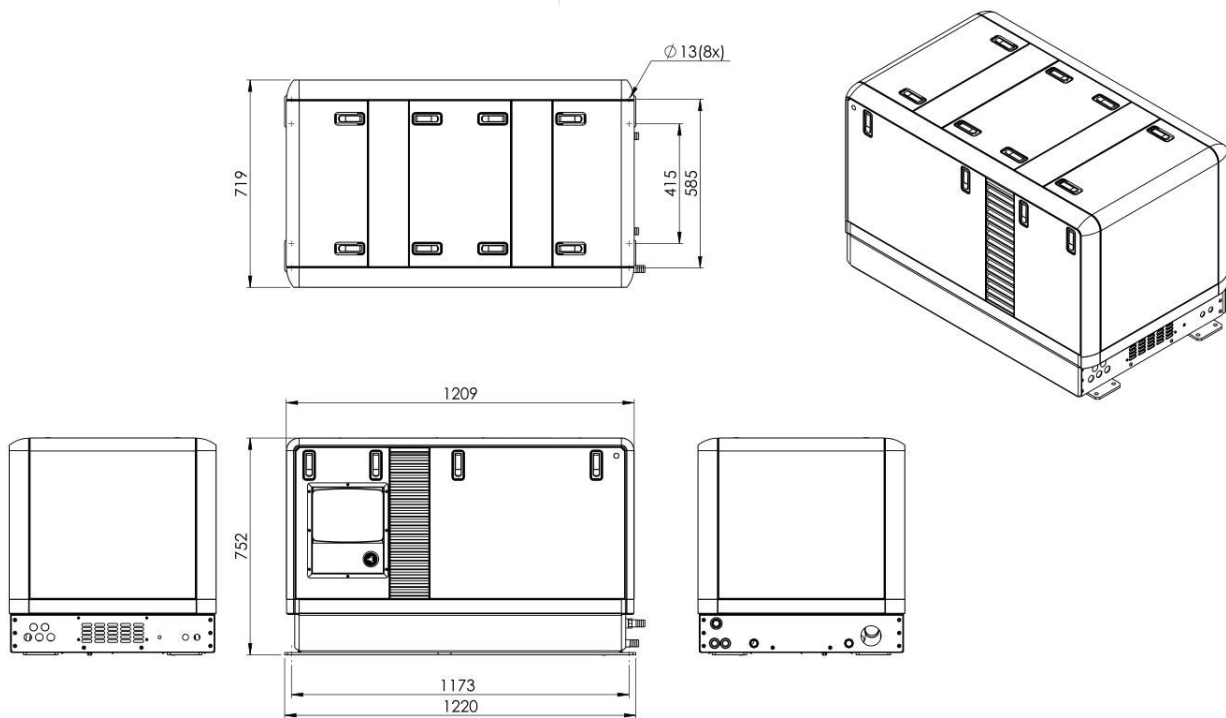


Figure 34: Outer dimensions (mm) W-SQ- PRO 18

W-SQ- PRO 18	
CONNECTIONS	BOX DIMENSIONS
• Exhaust: 1 ½"	• Length: 1220 mm
• Fuel hose: 5/16" (8 mm)	• Width: 719 mm
• Radiator engine: 1¼" (32 mm)	• Height: 754 mm
• Battery +: AWG 2 (35 mm <sup>2</sup> )	• Weight: 510 kg
• Battery -: AWG 2 (35 mm <sup>2</sup> )	

#### POWER CABLES ISO 13297 annex A

- 3 x 16 mm<sup>2</sup> or 5 x 6mm<sup>2</sup> (not included)

#### REMOTE CONTROL:

- 15-meter 8 wire communication cable (included)







Enjoy Green Energy

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